

T-133

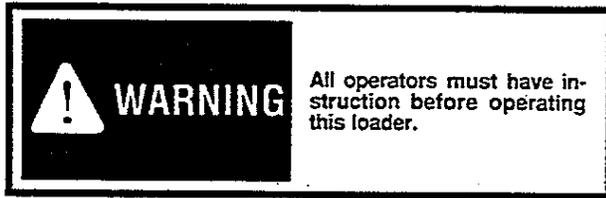
LE000537-LE002183

T-103

LC000210-LC000485

**Parts
Manual**

SAFETY PRECAUTIONS



1. Read the operators manual carefully and familiarize yourself with the operation of all controls, safety equipment and safety precautions before operating this loader.
2. Always fasten the seat belt before starting or operating this loader.
3. Do not operate this loader without using seat bar, seat belt and operators guard.
4. Do not operate this loader unless all safety and instruction decals are in place and all safety equipment, shields, are in place and in proper working condition.
5. Do not get off the loader without first, lowering boom arms, stopping engine, engaging parking brake — foot pedal lock — neutral centering device and removing key from ignition. Cycle the pedals and ensure they are locked in neutral before getting out of the loader.
6. Do not park on an incline. If necessary to park on an incline park across the slope — lower lift arms and ground bucket — engage the parking brake and block the wheels.
7. Do not exceed rated lift capacity of this loader.
8. Do not drive across a slope. Always go up or down a slope with the heavy end of the loader pointing up towards the top of the slope.
9. Do not allow anyone to ride on loader with the operator.
10. Always operate in a well ventilated area. Do not operate in atmosphere with explosive dusts or gasses.
11. Avoid jerky turns, starts or stops. Reduce operating speed on rough ground and slopes.
12. Keep load low — do not travel or turn with boom arms up.
13. Watch for others when operating.
14. Do not add fuel to the loader when the engine is running or is hot. No smoking.
15. Do not get under raised boom unless boom lock is engaged. Always engage boom lock before doing any servicing which requires the boom be up.
16. Do not attempt to repair or tighten any hydraulic hoses or fittings with the engine running and the hydraulic system is under pressure.
17. Replace all missing, illegible, or damaged safety and warning decals.
18. Do not modify or alter or permit anyone to modify or alter this equipment or any of its components.
19. Do not bypass the starter safety switch. Consult your dealer if your safety starter controls are malfunctioning.

SAFETY EQUIPMENT

The loader is equipped with the following safety equipment for your protection. Take care of them and inspect their condition daily.

Safety Belt — Check seat belts for frayed or cut webbing, damaged buckles or loose mounting brackets.

Operator Guard (ROPS) — Check for damage or loose mountings. Never remove protective screens.

Safety Treads/Warning Decals — Keep safety treads clean. Check for missing or damaged decals. Replace worn, damaged or missing safety treads or decals.

Shields — Keep all protective shields in place.

Seat Bar/Parking Brake/Foot Pedal and Control Lever Lock — Check operation and repair or replace as required.

Boom Locks — Check operation and repair or replace as required.

Quick-Tach Lock — Check operation and repair or replace as required.

Operating Lights — Check operation of all lighting.

PUBLICATION NO. 33007/6

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MAIN FRAME

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FINAL DRIVE TRANSMISSION

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HYDROSTATIC DRIVE SYSTEM

ELECTRICAL SYSTEM 6.

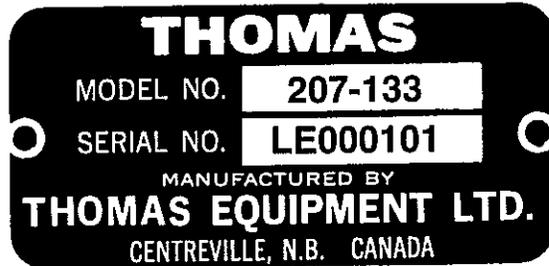
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ELECTRICAL SYSTEM

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ENGINE EQUIPMENT



It is important when ordering replacement parts or making a service inquiry to provide both the model number and serial number of your Thomas loader. The serial number plate is located at the rear of the machine on the right hand side above the rear door.

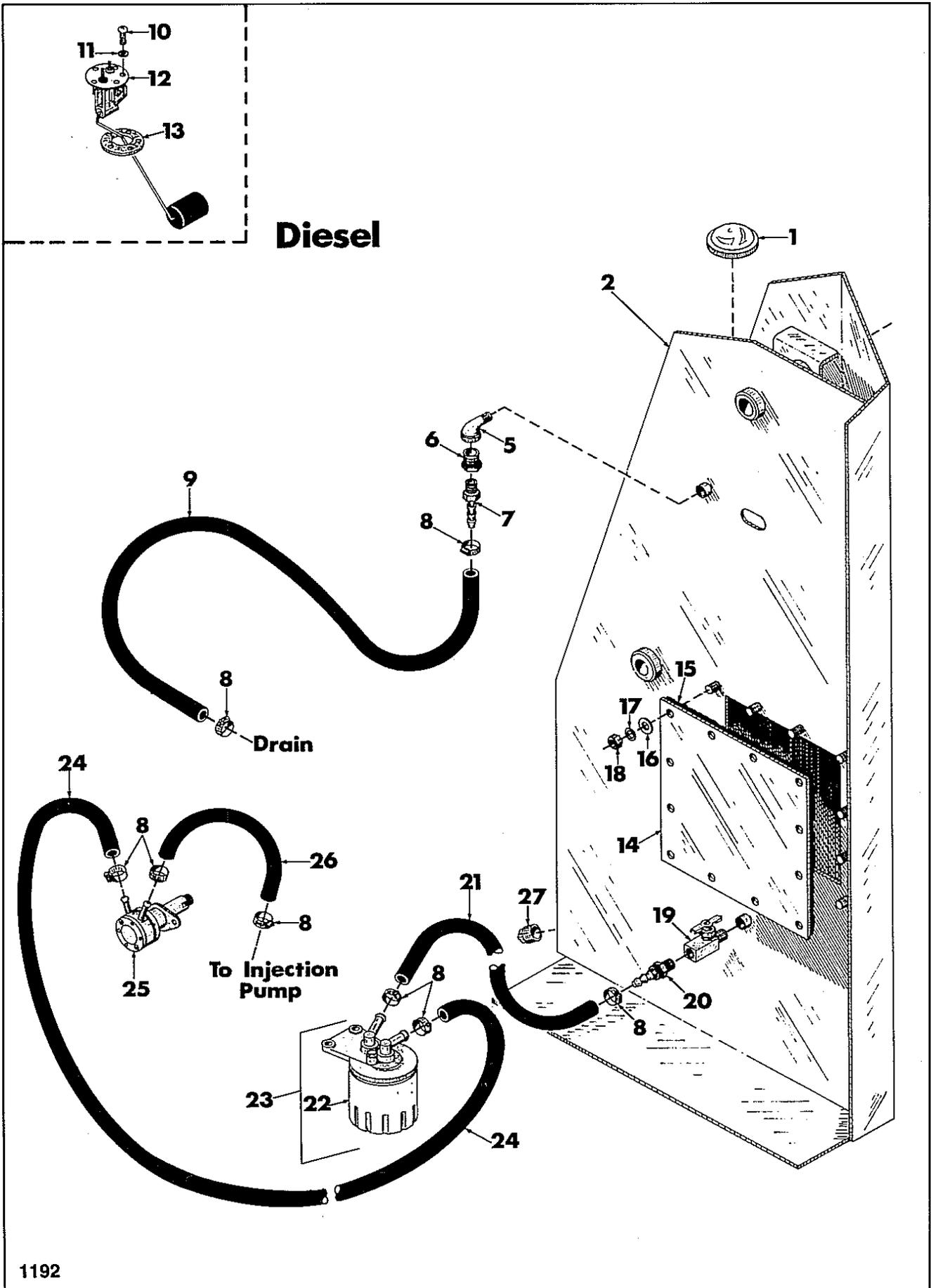
R. H. and L. H. when mentioned in the manual is always referred from the drivers seat looking in a forward position.

MAIN FRAME 1.

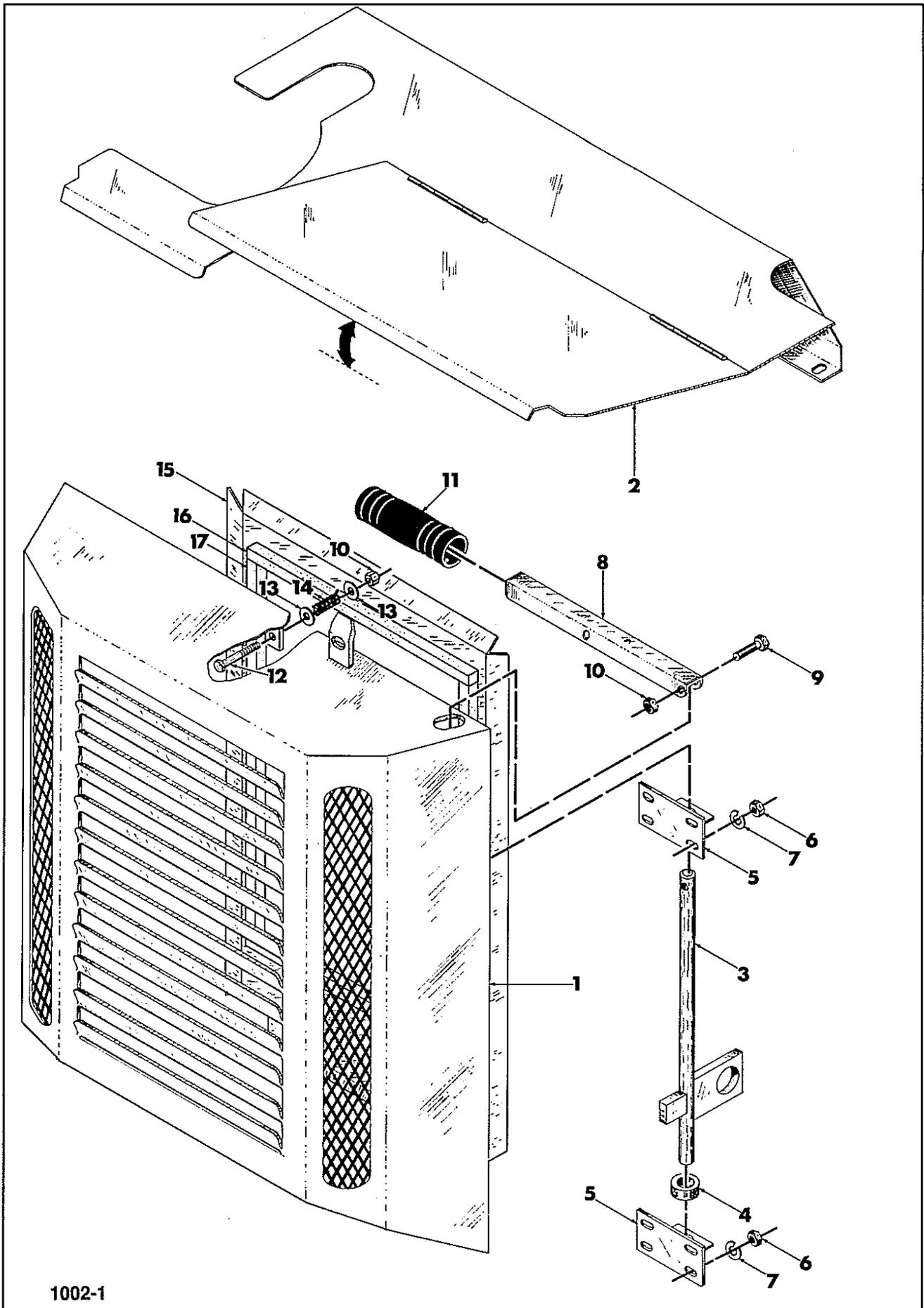
Fuel System1.1
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FUEL SYSTEM



REAR DOOR AND LATCH



1002-1

SHIELDS — SEAT AND BELT

1.4

REF.	PART NO.	DESCRIPTION	QUANTITY		SERIAL NO.
			T103	T133	
1	5845	Seat Belt	1	1	
2	955064	Fold Down Seat Ass'y.	1	1	
3	955946	Seat Plate Ass'y.	1	1	
4	24589	Hydrostatic Shield	1	1	
5	24420	Safety Track 4" x 12"	4	4	
6	956364	Front Belly Pan	1	1	
7	955025	Rear Belly Pan (Optional)	1	1	
8	24296	Hair Pin Clip	1	1	
9	17579	Auxiliary Tubing Cover	1	1	
10	23768	Front Shield	1	1	

DECALS AND PAINT

REF.	PART NO.	DESCRIPTION	QUANTITY		SERIAL NO.
			T103	T133	
1	24771	T-103 Decal Kit	1	—	
2	23249	T-133 Decal Kit	—	1	
3	26120	Common Decal Kit	1	1	
4	23579	Paint (Spray Can, Orange)	As Req'd.	As Req'd.	
5	22338	Paint (Gallon Can, Orange)	As Req'd.	As Req'd.	

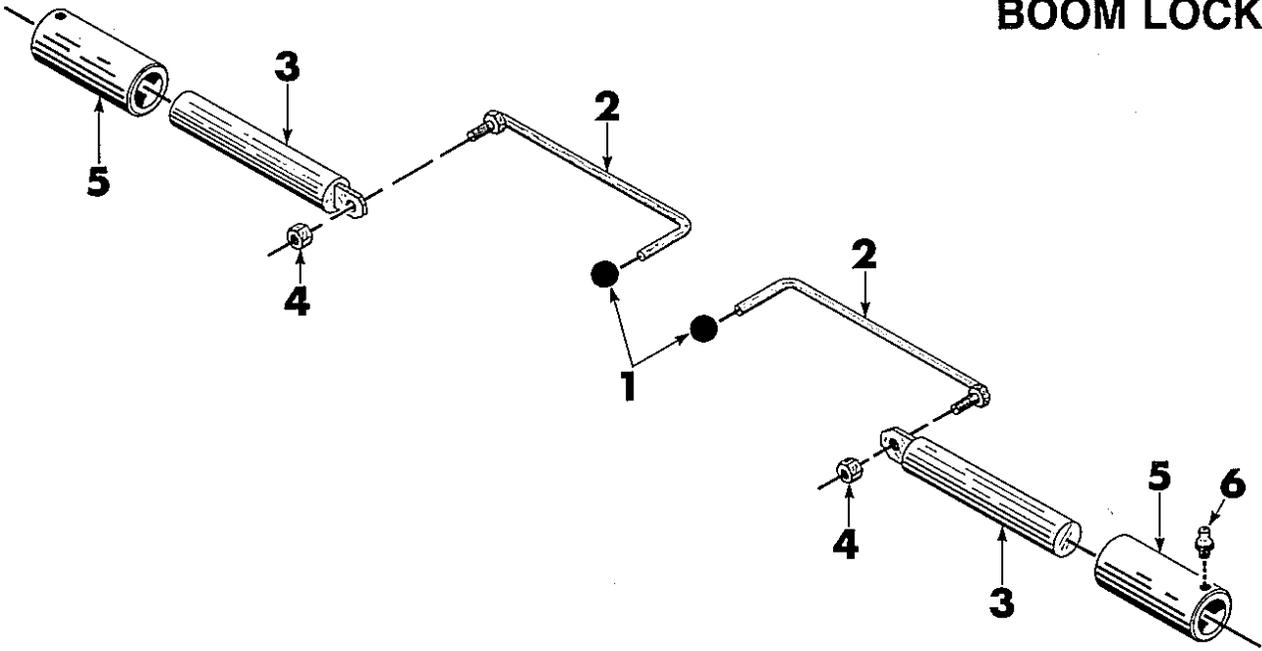
WHEEL EQUIPMENT

REF.	PART NO.	DESCRIPTION	QUANTITY		SERIAL NO.
			T103	T133	
1	22953	Wheel 5 KB x 15 (Standard)	4	4	
2	5816	Tire 7.00 x 15, 6 Ply (Standard)	4	4	
3	5815	Tube 7.00 x 15 (Standard)	4	4	
4	22956	Flotation Wheel 16.5 x 8.25 (Optional)	4	4	
5	6800	Tire 10.00 x 16.5, 6 Ply (Optional)	4	4	
6	7019	Tubeless Valve Stem	4	4	
7	5832	Machined Wheel Nut	24	24	

1.5

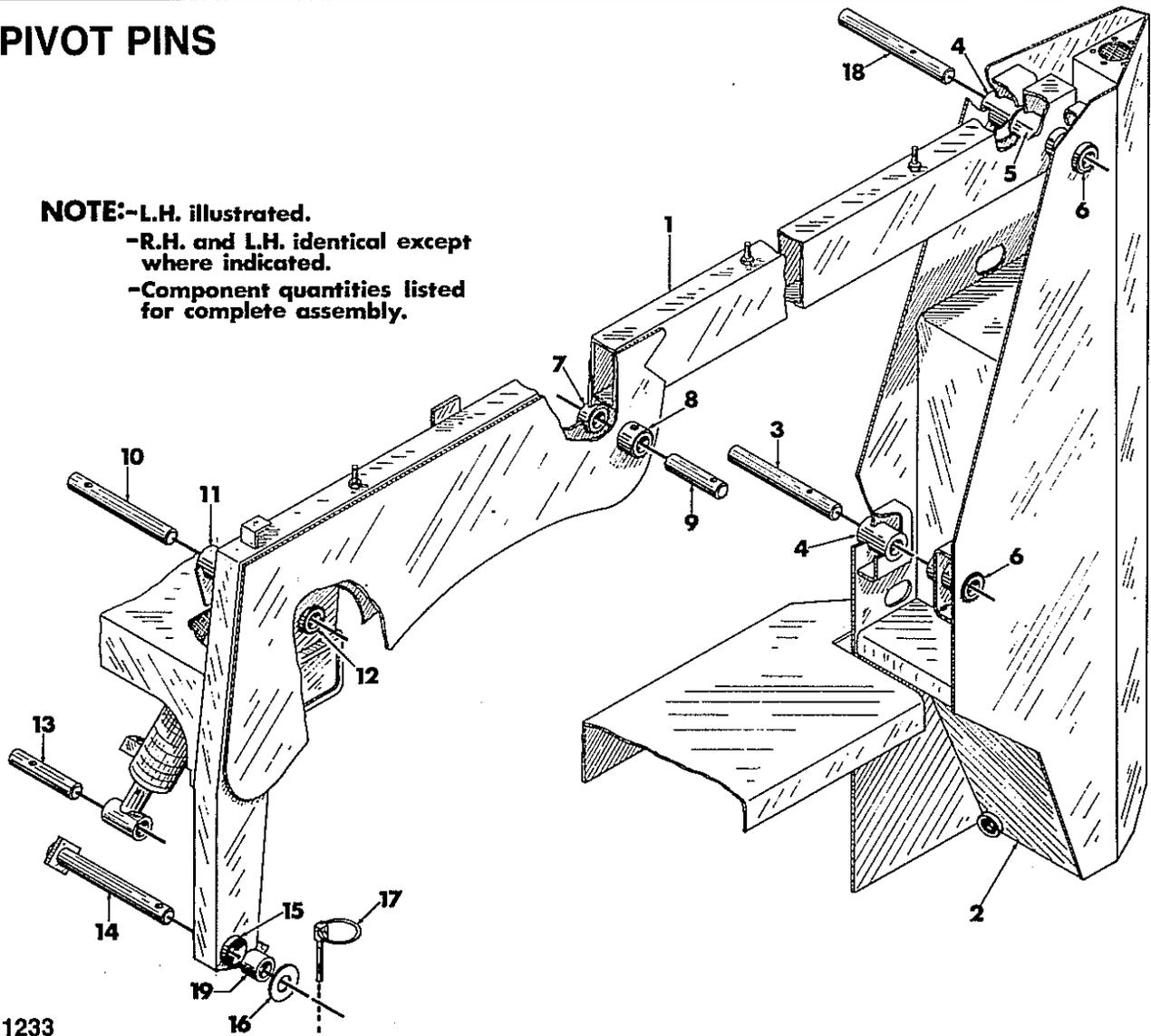
BOOM LOCK AND PIVOT PINS

BOOM LOCK



PIVOT PINS

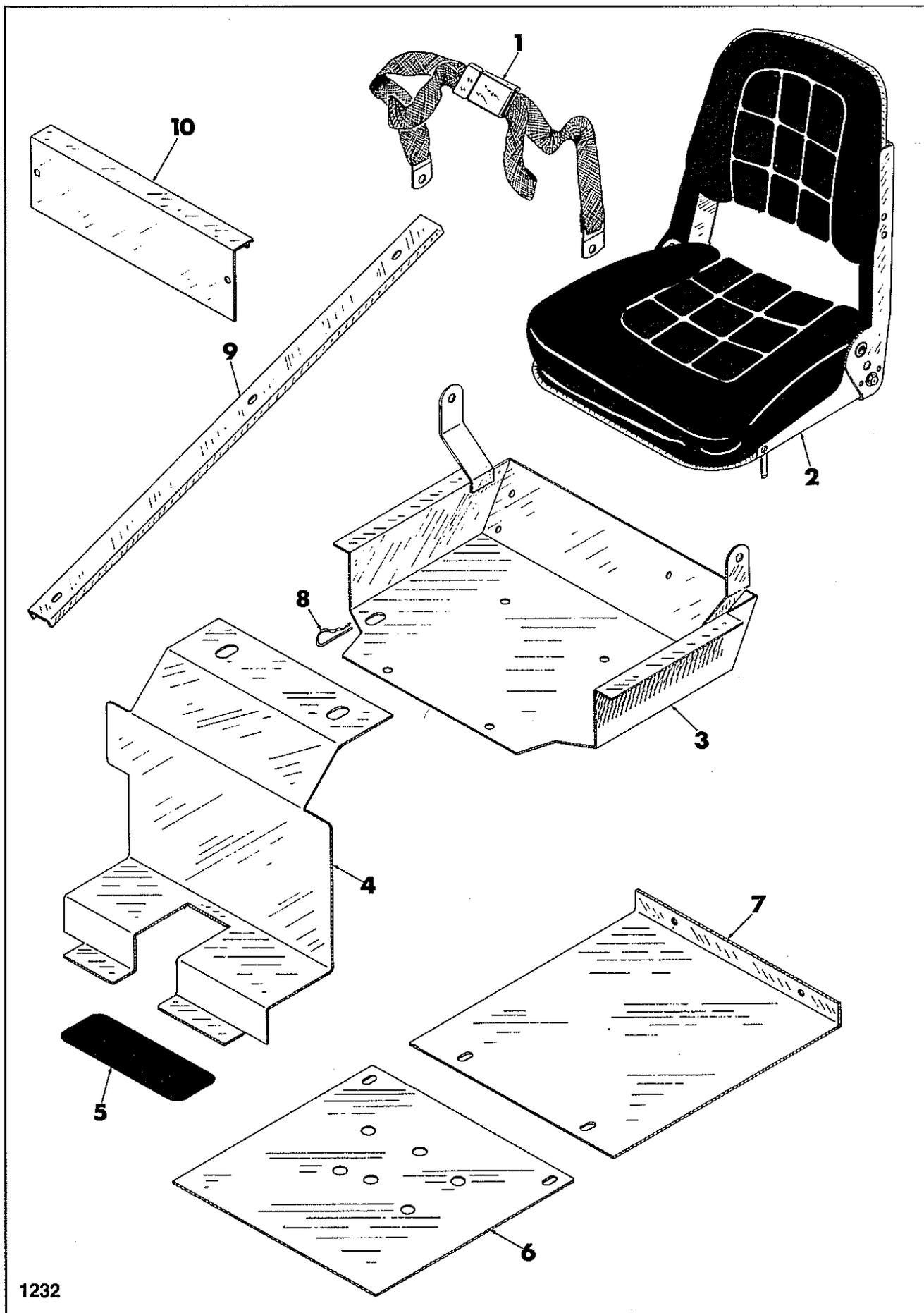
NOTE:-L.H. illustrated.
-R.H. and L.H. identical except where indicated.
-Component quantities listed for complete assembly.



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1.4 SHIELDS — SEAT AND BELT — DECALS AND PAINT — WHEEL EQUIPMENT



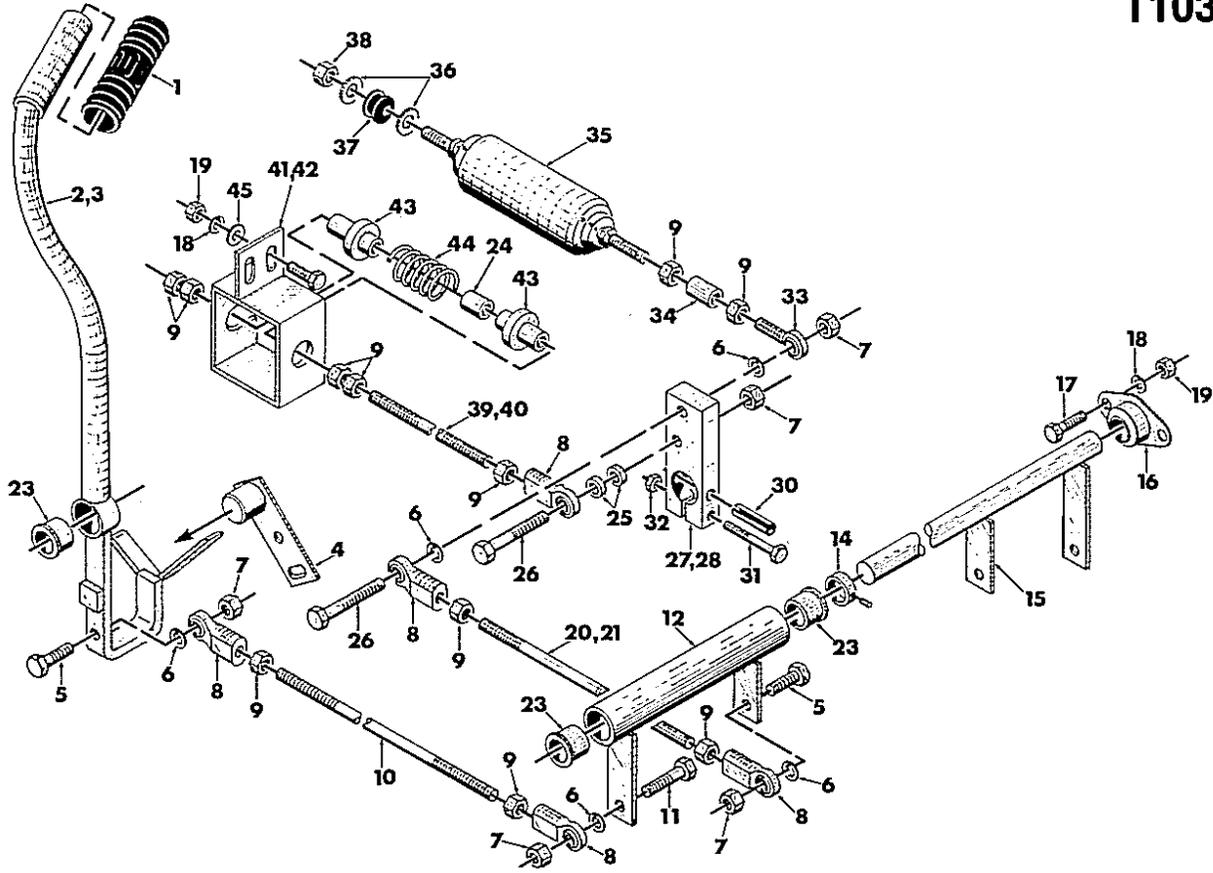
CONTROLS 2

Control Levers and Neutral Centering Device.....2.1
Foot Pedals with Lock.....2.2
Throttle and Diesel Stop Control.....2.3
Parking Brake.....2.4
Seat Bar and Neutral Centering Device.....2.5

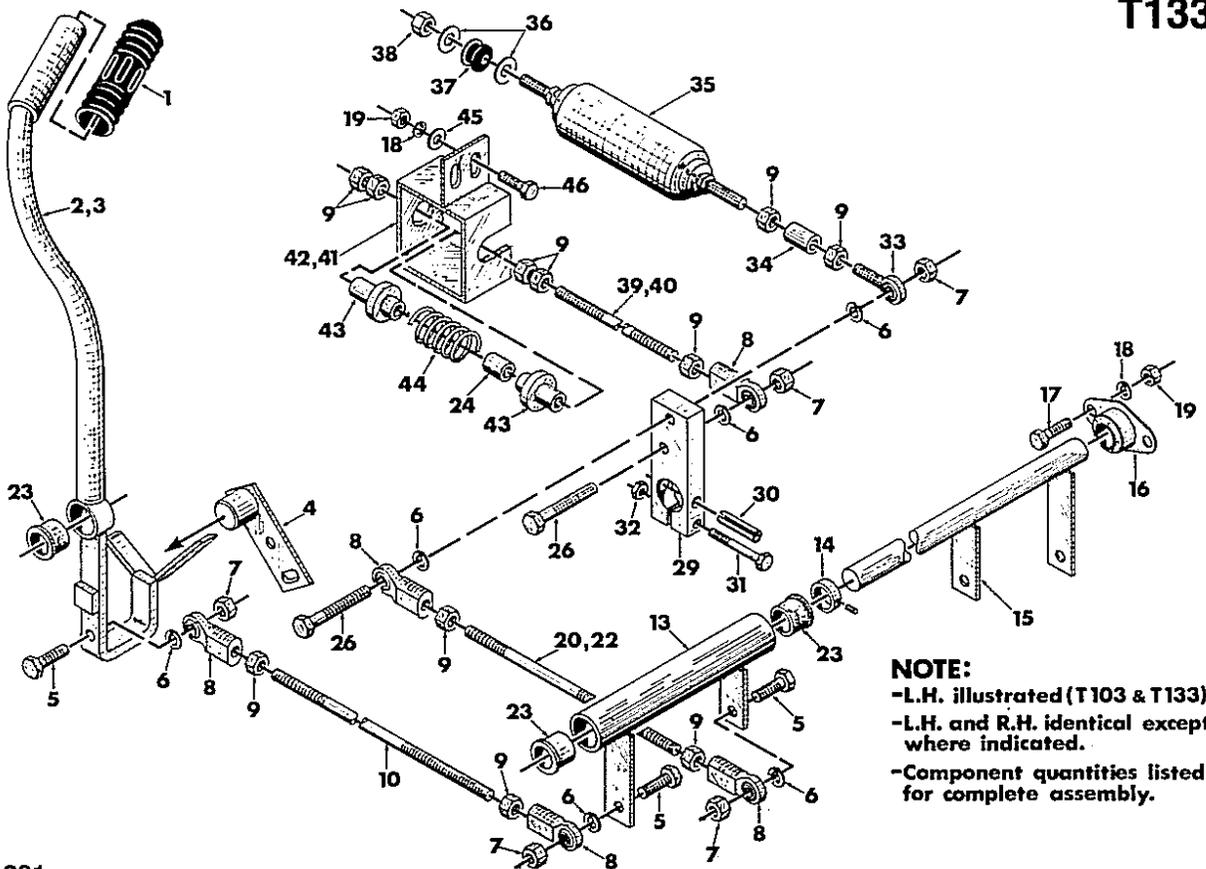


2.1 CONTROL LEVERS AND NEUTRAL CENTERING DEVICE

T103

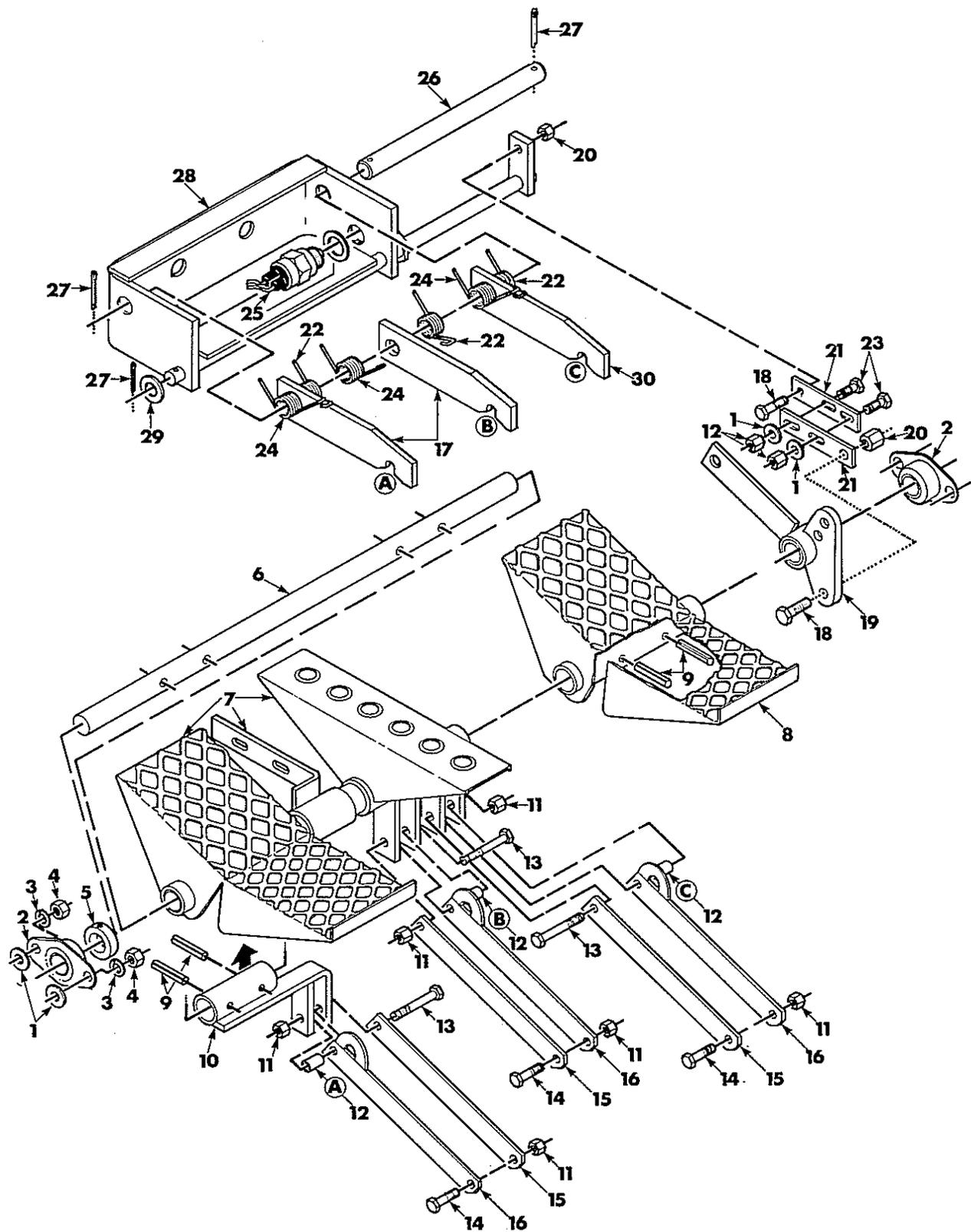


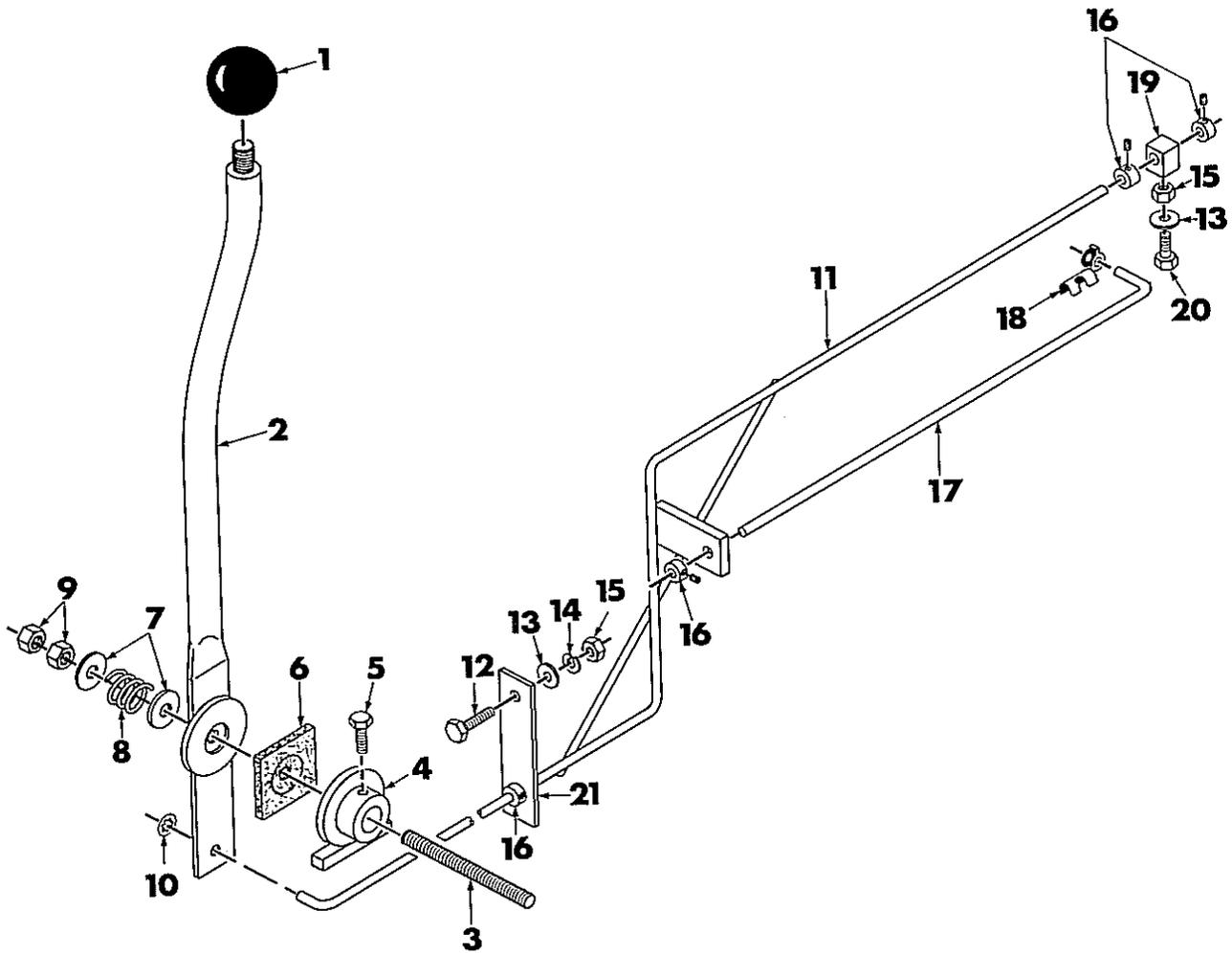
T133



NOTE:
 -L.H. illustrated (T103 & T133)
 -L.H. and R.H. identical except where indicated.
 -Component quantities listed for complete assembly.

FOOT PEDALS WITH LOCK





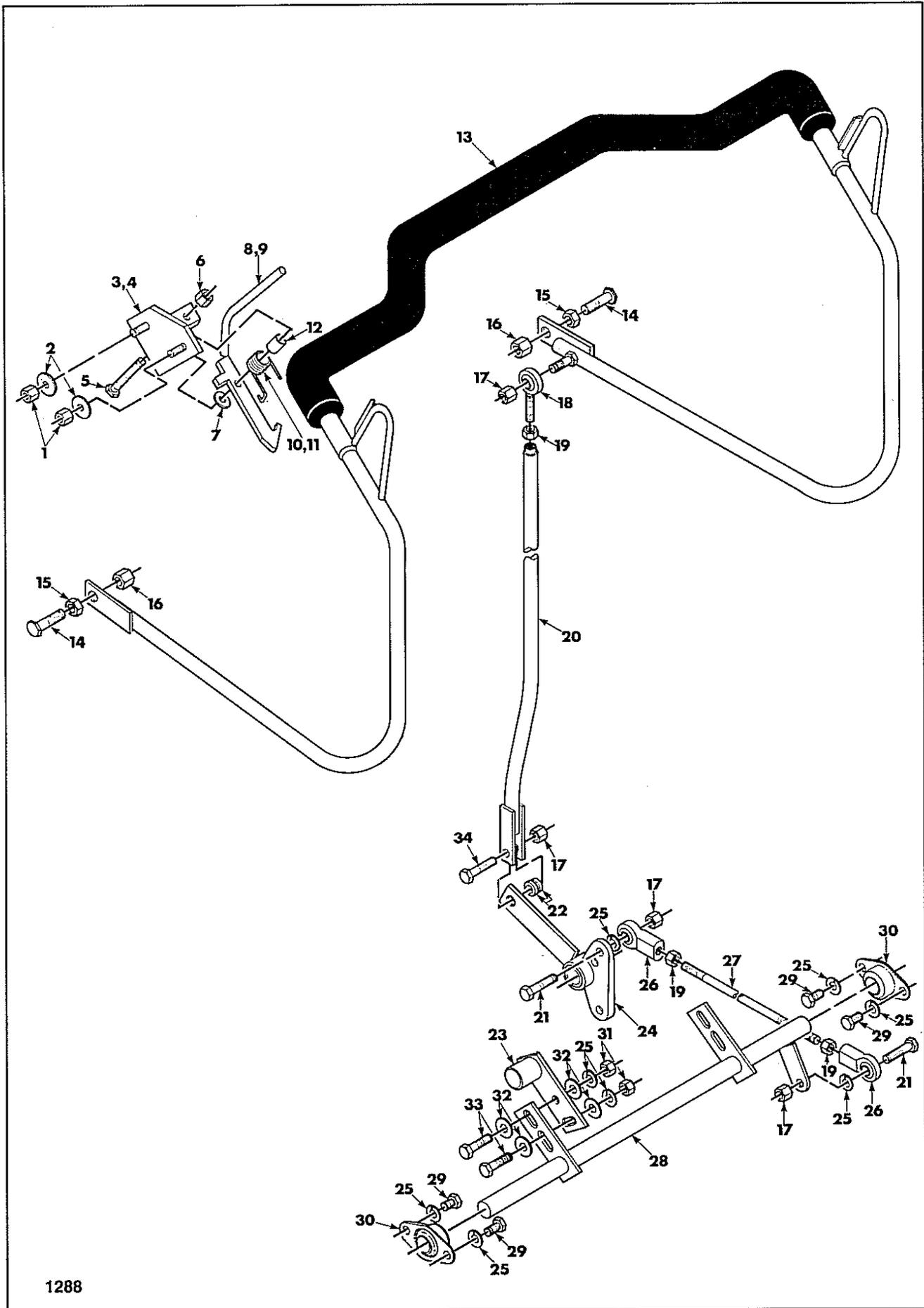
THROTTLE AND DIESEL STOP CONTROL — T103 2.3

REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
1	25298	Throttle Handle Ball	1	
2	955903	Throttle Handle Ass'y.	1	
3	23193	Throttle Stud	1	
4	954897	Set Collar Ass'y.	1	
5	1341	Bolt 5/16" UNC x 3/4" L.	1	
6	23371	Throttle Friction Pad	1	
7	1643	Plainwasher 3/8" Dia.	2	
8	7416	Spring 1/2" I.D. x 1" O.D. x 1" L.	1	
9	1194	Nut 3/8" UNC	2	
10	22966	1/4" Retaining Ring	1	
11	955529	Throttle Rod Ass'y.	1	
12	5170	Bolt 1/4" UNC x 1" L.	1	
13	1650	Plainwasher 1/4" Dia.	2	
14	2279	Springwasher 1/4" Dia.	1	
15	1350	Nut 1/4" UNC	2	
16	23096	Set Collar 1/4" Dia.	4	
17	23410	Stop Rod	1	
18	17670	L.H. Rod Clip	1	
19	23409	Throttle Bar	1	
20	2663	Bolt 1/4" UNC x 3/4" L.	1	
21	22559	Throttle Rod Support	1	

THROTTLE AND DIESEL STOP CONTROL — T133

REF.	PART NO.	DESCRIPTION	QUANTITY T133	SERIAL NO.
1	25298	Throttle Handle Ball	1	
2	955903	Throttle Handle Ass'y.	1	
3	23193	Throttle Stud	1	
4	954897	Set Collar Ass'y.	1	
5	1341	Bolt 5/16" UNC x 3/4" L.	1	
6	23371	Throttle Friction Pad	1	
7	1643	Plainwasher 3/8" Dia.	2	
8	7416	Spring 1/2" I.D. x 1" O.D. x 1" L.	1	
9	1194	Nut 3/8" UNC	2	
10	22966	1/4" Retaining Ring	1	
11	954710	Throttle Rod Ass'y.	1	
12	5170	Bolt 1/4" UNC x 1" L.	1	
13	1650	Plainwasher 1/4" Dia.	2	
14	2279	Springwasher 1/4" Dia.	1	
15	1350	Nut 1/4" UNC	2	
16	23096	Set Collar 1/4" Dia.	4	
17	23410	Stop Rod	1	
18	17670	L.H. Rod Clip	1	
19	23409	Throttle Bar	1	
20	2663	Bolt 1/4" UNC x 3/4" L.	1	
21	22559	Throttle Rod Support	1	

2.5 SEAT BAR AND NEUTRAL CENTERING DEVICE



SEAT BAR & NEUTRAL CENTERING DEVICE

2.5

REF.	PART NO.	DESCRIPTION	QUANTITY T103/ T133	SERIAL NO.
1	16771	5/16" Dia. UNC Nylok Nut	4	
2	26108	Plainwasher 5/16" Dia. I.D. x 1" O.D.	4	
3	955904	R.H. Latch Mount Ass'y.	1	
4	955905	L.H. Latch Mount Ass'y.	1	
5	3313	Bolt 1/4" Dia. x 2" L.	2	
6	6645	Nylok Nut 1/4" Dia.	2	
7	8154	Nylon Washer 1/4" Dia.	2	
8	955909	R.H. Hook Latch Ass'y.	1	
9	956349	L.H. Hook Latch Ass'y.	1	
10	955791	R.H. Latch Spring Ass'y.	1	
11	955790	L.H. Latch Spring Ass'y.	1	
12	25492	Spring Bushing	2	
13	955914	Restraint Ass'y.	1	
14	956020	Low Head Bolt Ass'y.	2	
15	1024	1/2" UNC Nut	2	
16	8613	1/2" Nylok Nut	2	
17	7465	Nylok Nut 3/8" Dia.	4	
18	15880	Male Rod End	1	
19	1898	Nut 3/8" UNF	3	
20	956164	Linkage Tube Ass'y.	1	
21	1672	Bolt 3/8" UNC x 1 1/2" L.	2	
22	21174	Spacer	2	
23	955241	Lock Guide Ass'y.	2	
24	956192	Linkage Mount Ass'y.	1	
25	1642	Springwasher 3/8"	8	
26	5803	Female Rod End	2	
27	23489	Linkage Rod 13 3/4" L.	1	
28	955004	Cross Shaft Ass'y.	1	
29	3469	Bolt 3/8" UNC x 1/2" L.	4	
30	5891	Nylon Bearing	2	
31	1194	Nut 3/8" UNC	4	
32	1643	Plainwasher 3/8"	4	
33	1387	Bolt 3/8" UNC x 1 1/4" L.	4	
34	1673	Bolt 3/8" UNC x 1 3/4" L.	1	

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FINAL DRIVE TRANSMISSION 3.

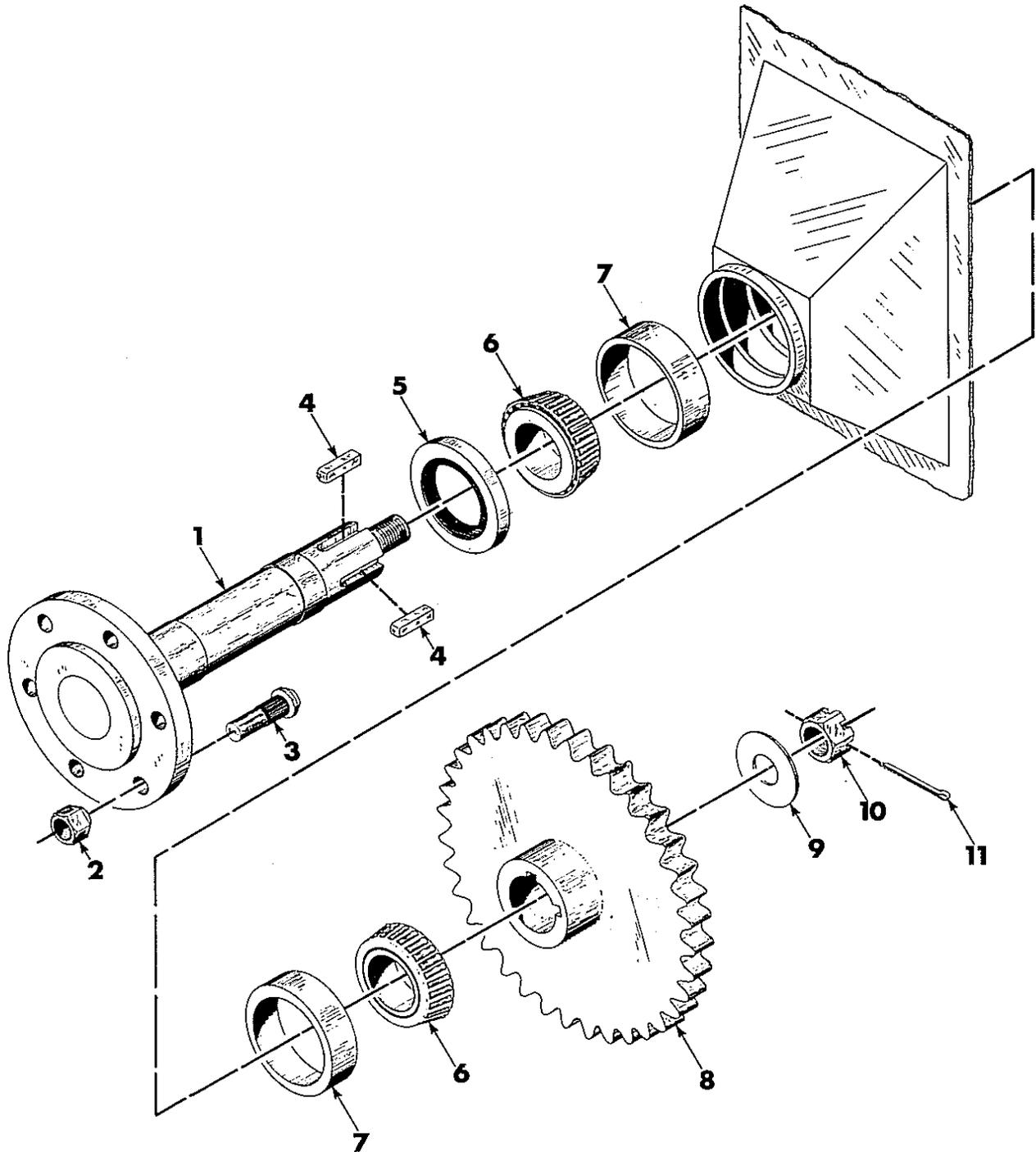
Axle Assembly.....3.1
Chain Tightener Assembly3.2



3.1

AXLE ASSEMBLY

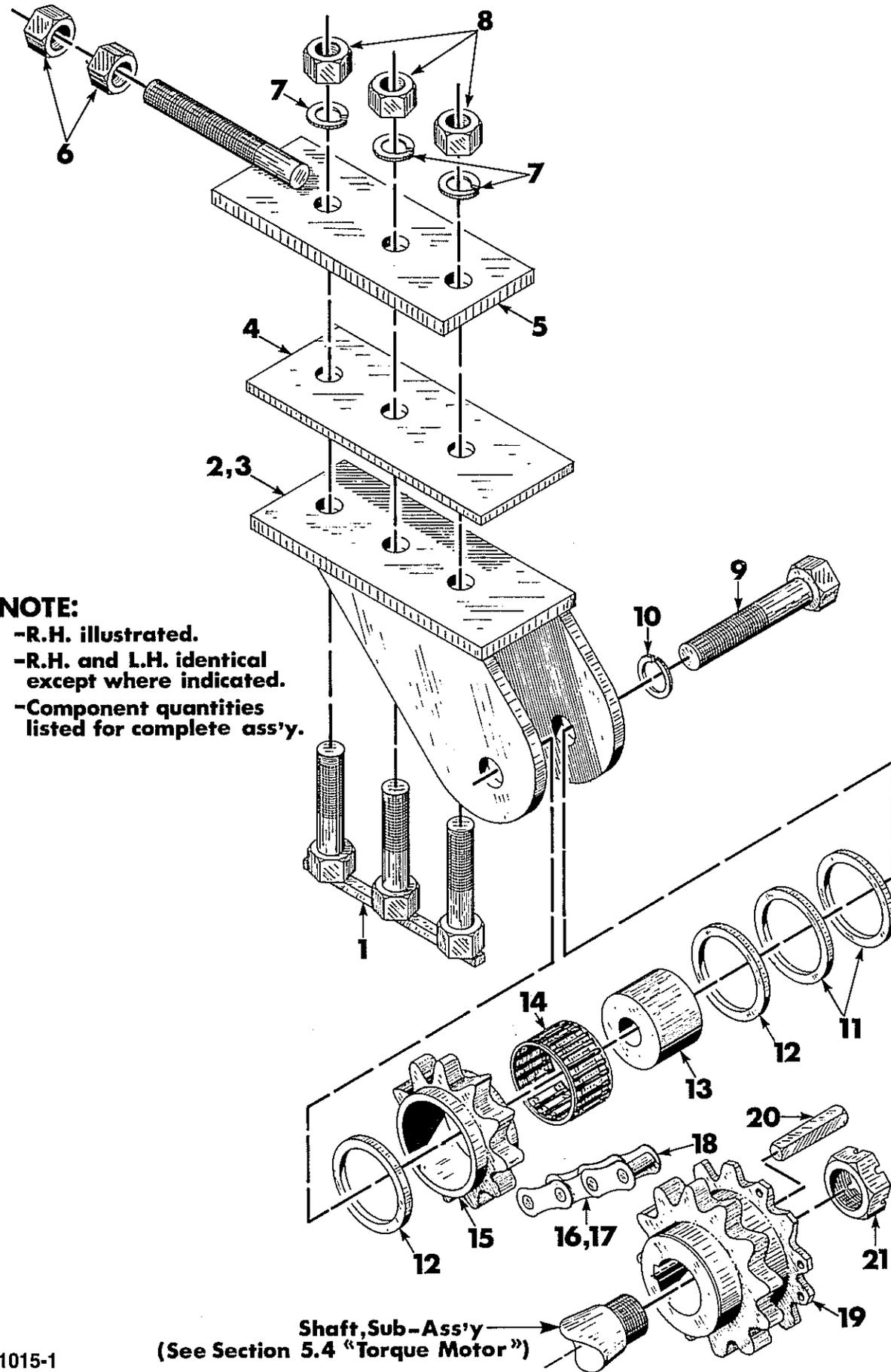
PLEASE NOTE: When ordering a new shaft and your seial number is below LE005284, you have to purchase a new sprocket, 031058SP, due to a change in the shaft.



PLEASE NOTE: When ordering a new shaft and your seial number is below LE005284, you have to purchase a new sprocket, 031058SP, due to a change in the shaft.

3.2

CHAIN TIGHTENER ASSEMBLY



NOTE:

- R.H. illustrated.
- R.H. and L.H. identical except where indicated.
- Component quantities listed for complete ass'y.

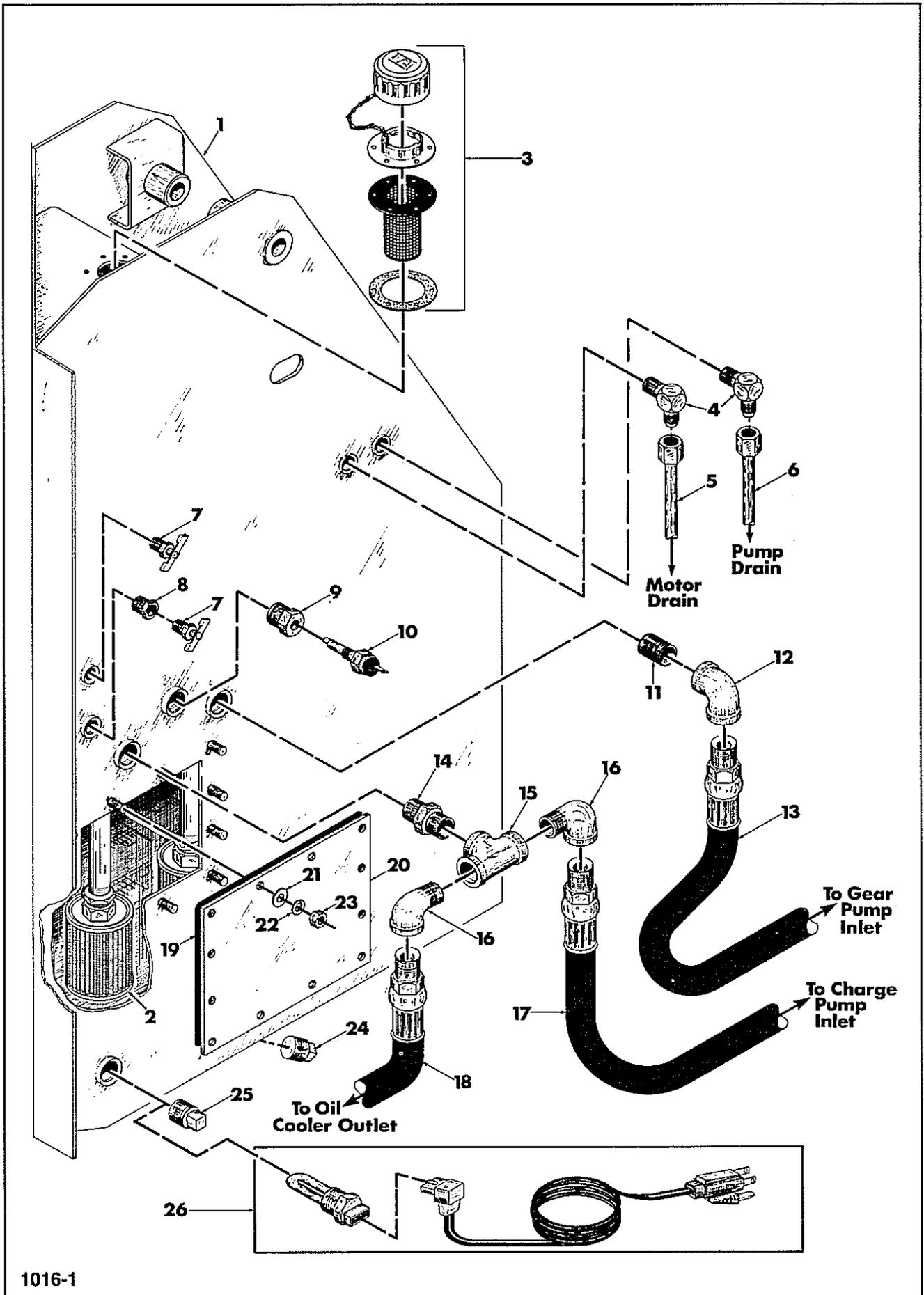
Shaft, Sub-Ass'y
(See Section 5.4 "Torque Motor")

HYDRAULIC SYSTEM 4.

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Boom Lift Circuit.....	4.2.A
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Bucket Tilt Circuit	4.3.A
Auxiliary Hydraulic Circuit.....	4.4
Auxiliary Gear Pump	4.5
Control Valve.....	4.6
Lift Cylinder	4.7
Optional Lift Cylinder — T133.....	4.7
Tilt Cylinder	4.7
Oil Cooler and Fittings	4.8
Oil Filter.....	4.8

**HYDRAULIC
SYSTEM**

OIL RESERVOIR



OIL RESERVOIR — T103

4.1

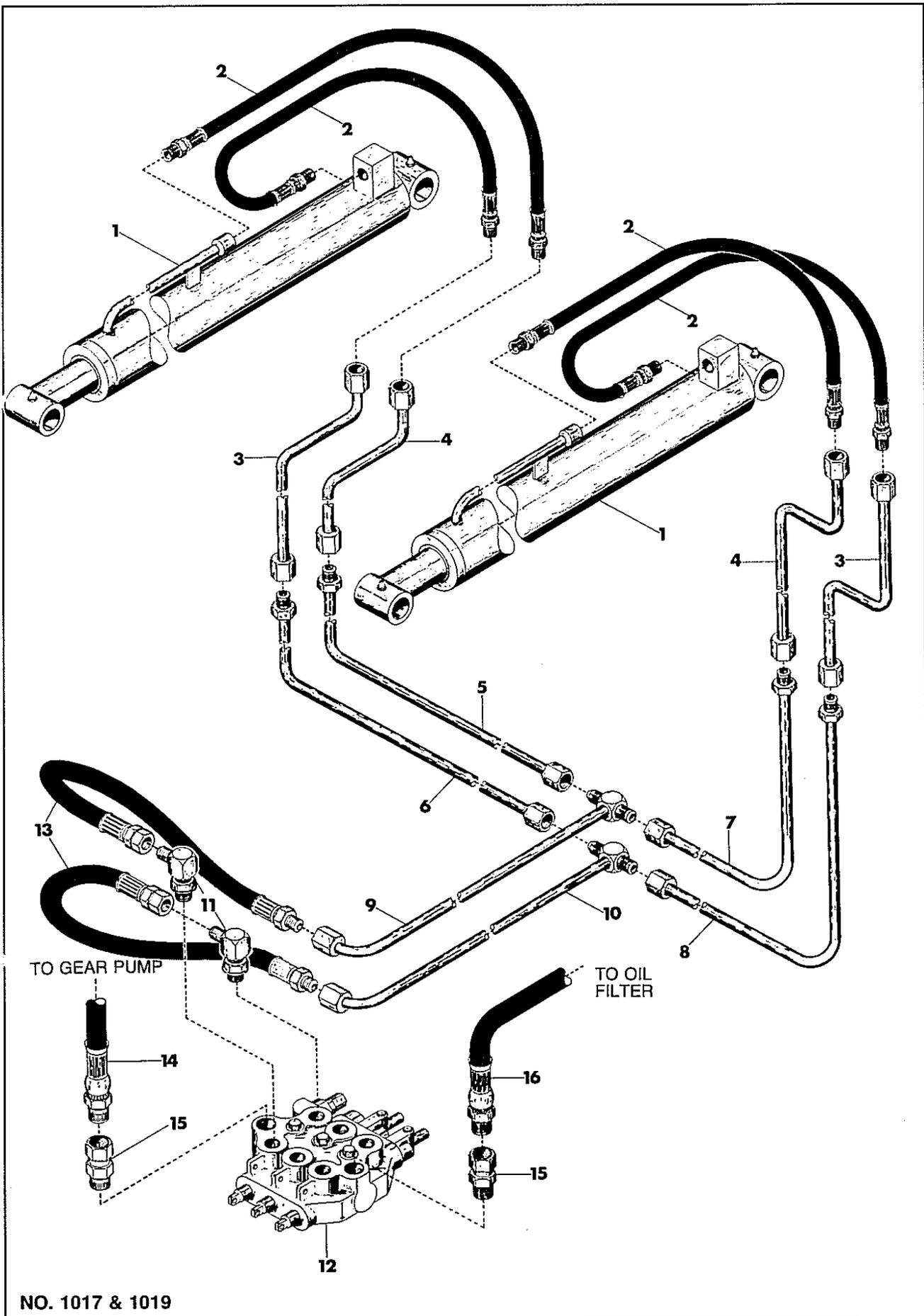
REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
1	955363	L.H. Oil Tank Ass'y.	1	
2	14898	Suction Filter 100 Micron	2	
3	18791	Filler Cap Ass'y.	1	
4	21324	3/8" JIC x 3/8" NPT x 90° Male Elbow	2	
5	25000	Hyd. Pipe 3/8" Dia.	1	
6	23334	Pump Drain 3/8" Dia.	1	
7	17085	Drain Cock 1/4" Dia.	2	
8	6854	Reducing Bushing 3/8" - 1/4" NPT	1	
9	23507	Reducing Bushing 3/4" - 1/4" NPT	1	
10	26656	Oil Temp. Sender 220°F (105°C)	1	
11	3224	3/4" NPT Close Nipple	1	
12	3252	3/4" NPT Street Elbow x 90° Female	1	
13	954954	Hyd. Hose 3/4" NPT x 54" L.	1	
14	15304	3/4" NPT Hex. Adaptor	1	
15	3225	Tee 3/4" NPT	1	
16	1463	Street Elbow 90° x 3/4" NPT	2	
17	954954	Hyd. Hose 3/4" NPT x 54" L.	1	
18	954632	Hyd. Hose 3/4" NPT x 28" L.	1	
19	20901	Silicone Gasket Maker — 12 oz.	As Req'd.	
20	22381	Inspection Hole Cover	1	
21	1651	Plainwasher 5/16" Dia.	12	
22	1870	Springwasher 5/16" Dia.	12	
23	1191	Nut 5/16" UNC	12	
24	17144	Magnetic Drain Plug 3/4" NPT	1	
25	1458	Drain Plug 3/4" NPT	1	
26	17631	Reservoir Heater — Optional 110-120 V only	1	

OIL RESERVOIR — T133

REF.	PART NO.	DESCRIPTION	QUANTITY T133	SERIAL NO.
1	954628	L.H. Oil Tank Ass'y.	1	
2	14898	Suction Filter 100 Micron	2	
3	18791	Filler Cap Ass'y.	1	
4	21324	3/8" JIC x 3/8" NPT x 90° Male Elbow	2	
5	23337	Hyd. Pipe 3/8" Dia.	1	
6	23334	Pump Drain 3/8" Dia.	1	
7	17085	Drain Cock 1/4" Dia.	2	
8	6854	Reducing Bushing 3/8" - 1/4" NPT	1	
9	23507	Reducing Bushing 3/4" - 1/4" NPT	1	
10	26656	Oil Temp. Sender 220°F (105°C)	1	
11	3224	3/4" NPT Close Nipple	1	
12	3252	3/4" NPT Street Elbow x 90° Female	1	
13	954954	Hyd. Hose 3/4" NPT x 54" L.	1	
14	15304	3/4" NPT Hex. Adaptor	1	
15	3225	Tee 3/4" NPT	1	
16	1463	Street Elbow 90° x 3/4" NPT	2	
17	955335	Hyd. Hose 3/4" NPT x 67 1/2" L.	1	
18	954632	Hyd. Hose 3/4" NPT x 28" L.	1	
19	20901	Silicone Gasket Maker — 12 oz.	As Req'd.	
20	22381	Inspection Hole Cover	1	
21	1651	Plainwasher 5/16" Dia.	12	
22	1870	Springwasher 5/16" Dia.	12	
23	1191	Nut 5/16" UNC	12	
24	17144	Magnetic Drain Plug 3/4" NPT	1	
25	1458	Drain Plug 3/4" NPT	1	
26	17631	Reservoir Heater — Optional 110-120 V only	1	

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BOOM LIFT CIRCUIT



NO. 1017 & 1019

**BOOM LIFT CIRCUIT —
T103 SERIAL NO. LC 000210 - LC 000256**

4.2

REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
1	22555	Lift Cylinder	2	
2	954956	Hyd. Hose 1/4" Dia. x 23 1/2" L.	4	
3	23349	Hyd. Pipe 3/8" Dia.	2	
4	23345	Hyd. Pipe 3/8" Dia.	2	
5	23344	Hyd. Pipe 3/8" Dia.	1	
6	23348	Hyd. Pipe 3/8" Dia.	1	
7	23343	Hyd. Pipe 3/8" Dia.	1	
8	23347	Hyd. Pipe 3/8" Dia.	1	
9	23342	Hyd. Pipe 3/8" Dia.	1	
10	23346	Hyd. Pipe 3/8" Dia.	1	
11	21128	3/8" JIC x 1/2" ORB x 90° Conn.	2	
12	956262	Control Valve	1	
13	956076	Hyd. Hose 21" L.	2	
14	956362	Hyd. Hose 11 1/2" L.	1	
15	15648	3/4" NPSM x 5/8" ORB Conn.	2	
16	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	1	

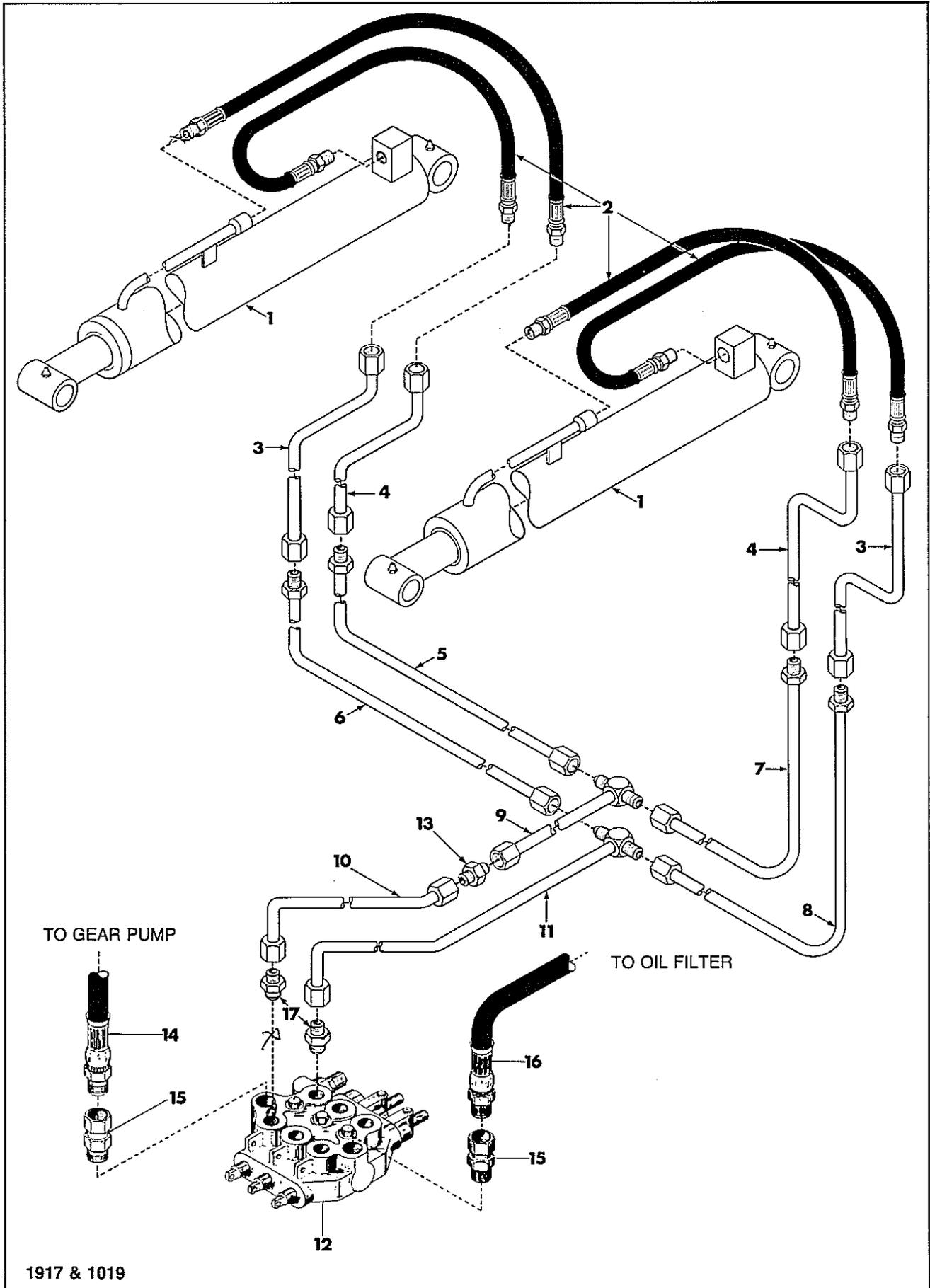
**BOOM LIFT CIRCUIT —
T133 SERIAL NO. LE 000537 - LE 000718**

REF.	PART NO.	DESCRIPTION	QUANTITY T-133	SERIAL NO.
1	22555	Lift Cylinder	2	
2	954956	Hyd. Hose 1/4" Dia. x 23 1/2" L.	4	
3	23349	Hyd. Pipe 3/8" Dia.	2	
4	23345	Hyd. Pipe 3/8" Dia.	2	
5	23344	Hyd. Pipe 3/8" Dia.	1	
6	23348	Hyd. Pipe 3/8" Dia.	1	
7	23343	Hyd. Pipe 3/8" Dia.	1	
8	23347	Hyd. Pipe 3/8" Dia.	1	
9	23342	Hyd. Pipe 3/8" Dia.	1	
10	23346	Hyd. Pipe 3/8" Dia.	1	
11	21128	3/8" JIC x 1/2" ORB x 90° Conn.	2	
12	956262	Control Valve	1	
13	956076	Hyd. Hose 21" L.	2	
14	956362	Hyd. Hose 11 1/2" L.	1	
15	15648	3/4" NPSM x 5/8" ORB Conn.	2	
16	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	1	

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4.2.A

BOOM LIFT CIRCUIT

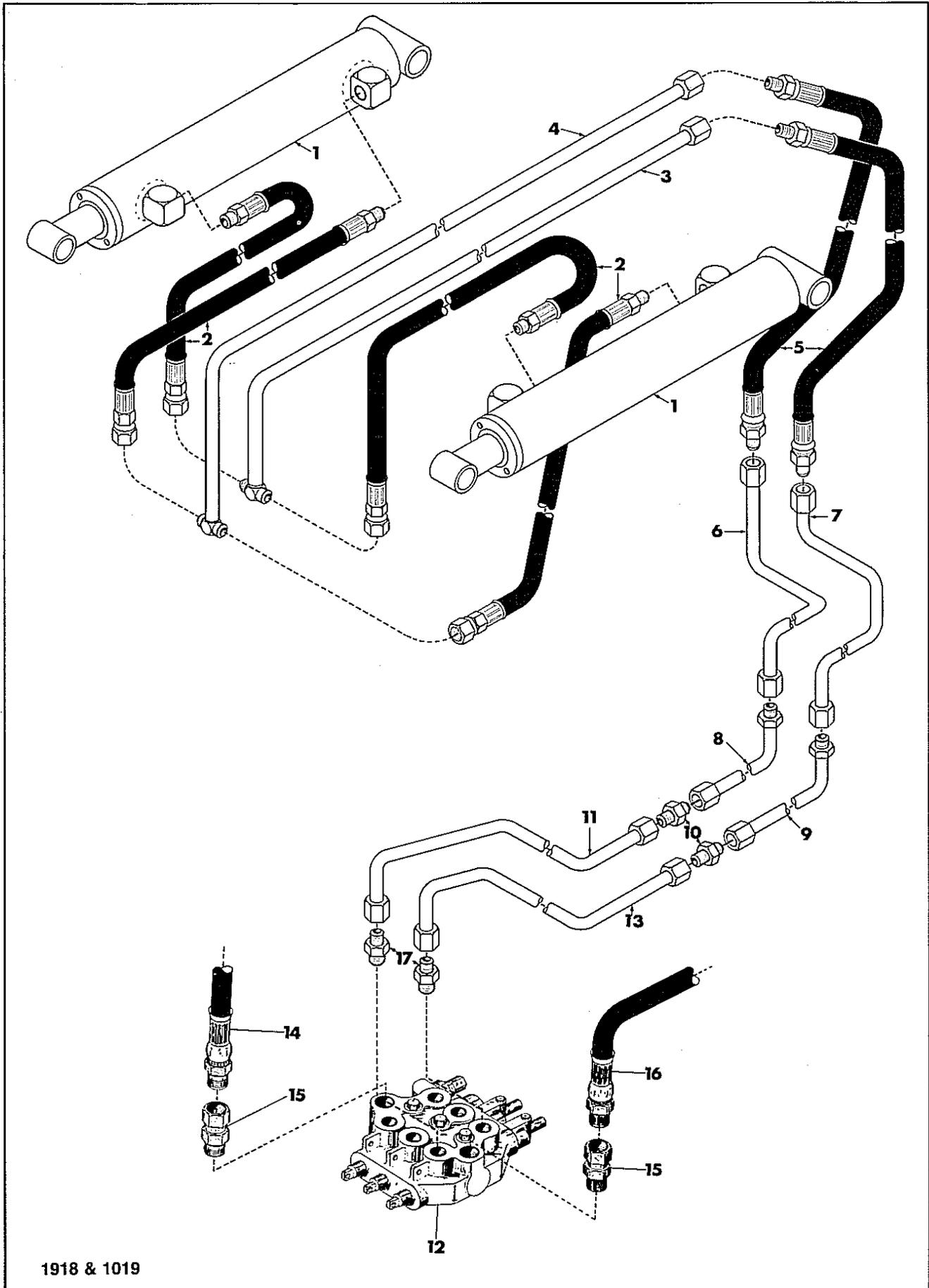


1917 & 1019

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4.3.A

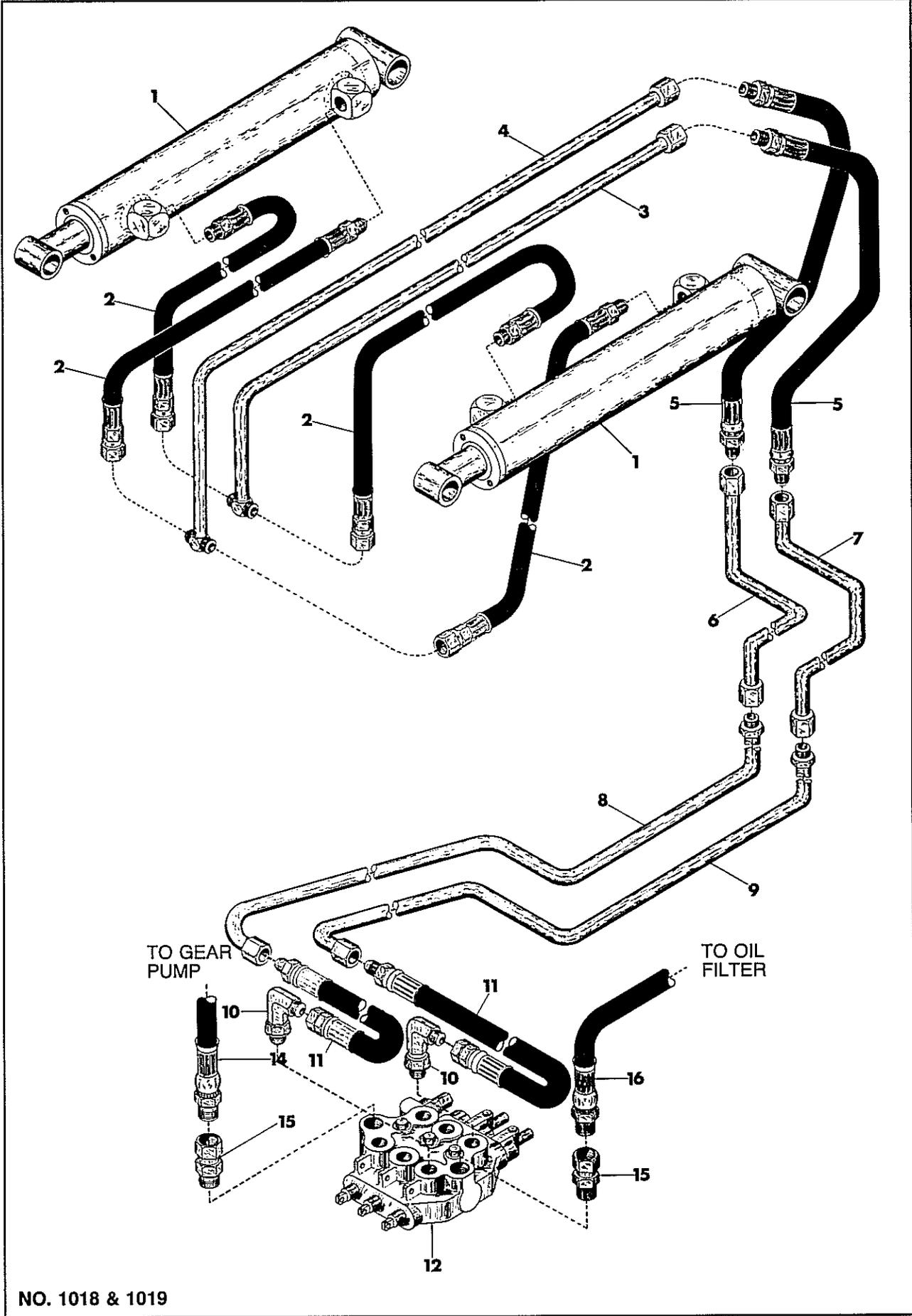
BUCKET TILT CIRCUIT



1918 & 1019

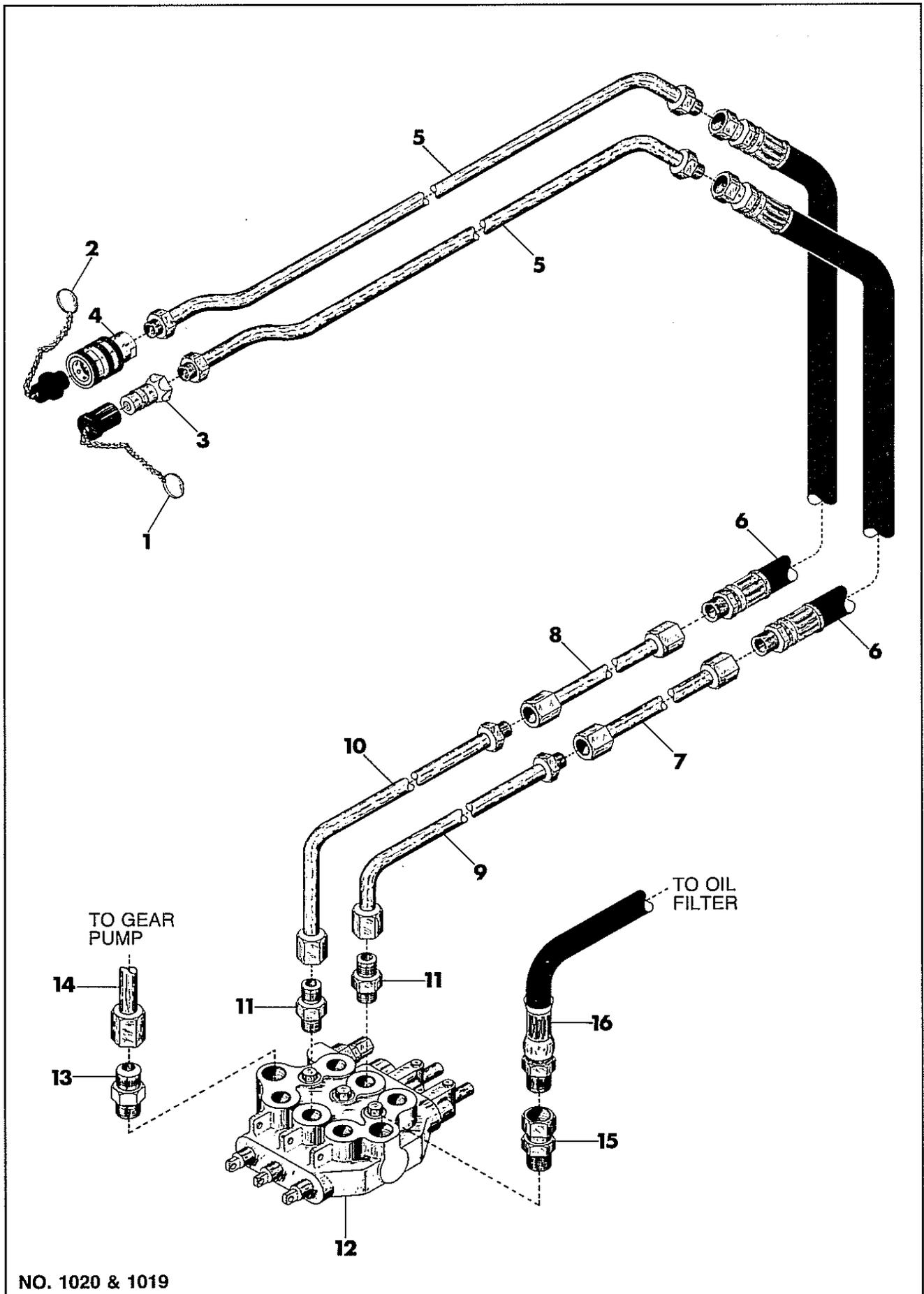
JUNE 1, 1985

BUCKET TILT CIRCUIT



NO. 1018 & 1019

AUXILIARY HYDRAULIC CIRCUIT



AUXILIARY HYDRAULIC CIRCUIT — T103

4.4

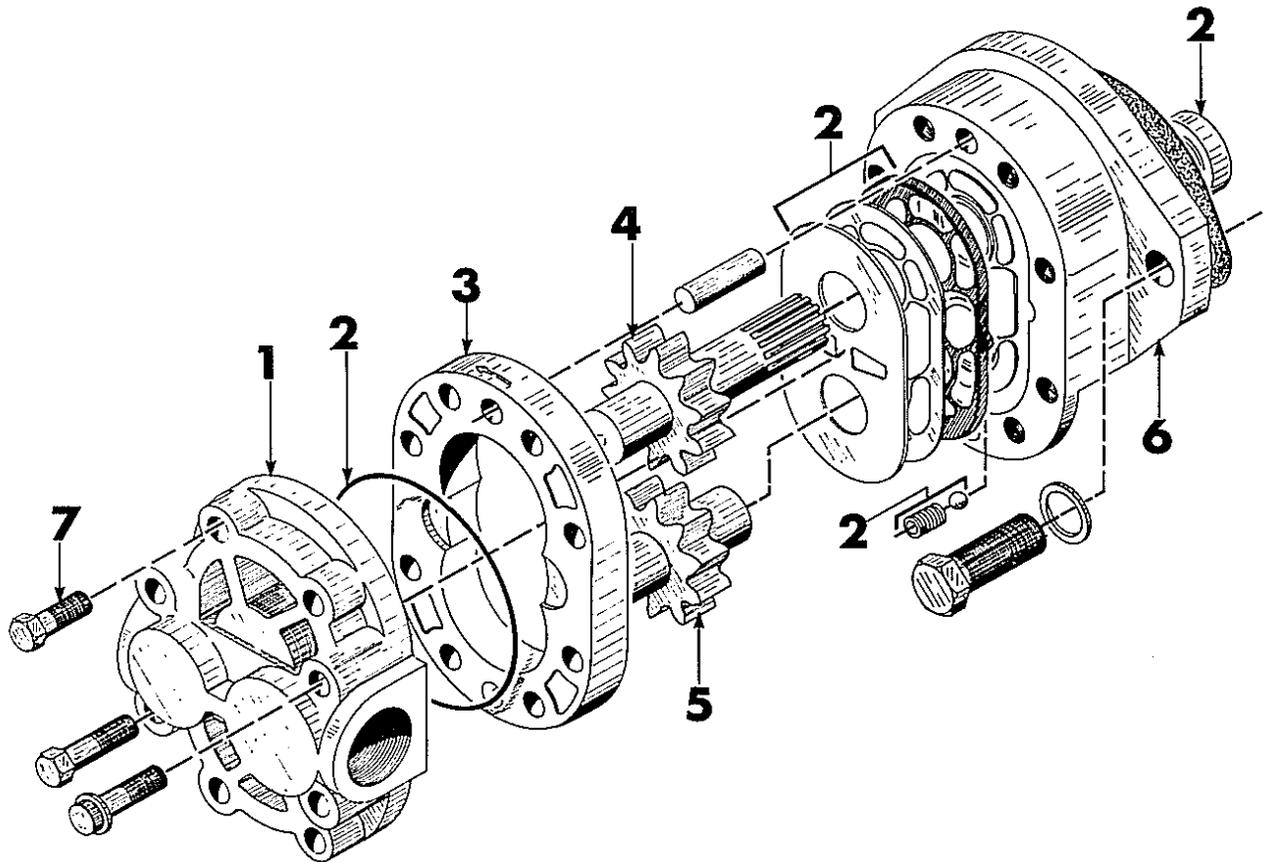
REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
1	7667	Male End Plug	1	
2	7124	Female End Plug	1	
3	1803	Male Quick Change Coupling	1	
4	6608	Female Quick Change Coupling	1	
5	23357	Hyd. Pipe 1/2" Dia.	2	
6	954959	Hyd. Hose 3/8" Dia. x 17 3/4" L.	2	
7	23341	Hyd. Pipe 1/2" Dia.	1	
8	23339	Hyd. Pipe 1/2" Dia.	1	
9	23340	Hyd. Pipe 1/2" Dia.	1	
10	23338	Hyd. Pipe 1/2" Dia.	1	
11	19238	1/2" JIC x 1/2" ORB St. Male Conn.	2	
12	956262	Control Valve	1	
14	956362	Hyd. Hose 11 1/2" L.	1	
15	15648	3/4" NPSM x 5/8" ORB Conn.	2	
16	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	1	

AUXILIARY HYDRAULIC CIRCUIT — T133

REF.	PART NO.	DESCRIPTION	QUANTITY T-133	SERIAL NO.
1	7667	Male End Plug	1	
2	7124	Female End Plug	1	
3	1803	Male Quick Change Coupling	1	
4	6608	Female Quick Change Coupling	1	
5	23357	Hyd. Pipe 1/2" Dia.	2	
6	954959	Hyd. Hose 3/8" Dia. x 17 3/4" L.	2	
7	23341	Hyd. Pipe 1/2" Dia.	1	
8	23339	Hyd. Pipe 1/2" Dia.	1	
9	23340	Hyd. Pipe 1/2" Dia.	1	
10	23338	Hyd. Pipe 1/2" Dia.	1	
11	19238	1/2" JIC x 1/2" ORB St. Male Conn.	2	
12	956262	Control Valve	1	
14	956362	Hyd. Hose 11 1/2" L.	1	
15	15648	3/4" NPSM x 5/8" ORB Conn.	2	
16	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	1	

JUNE 1, 1985

AUXILIARY GEAR PUMP



AUXILIARY GEAR PUMP — T103

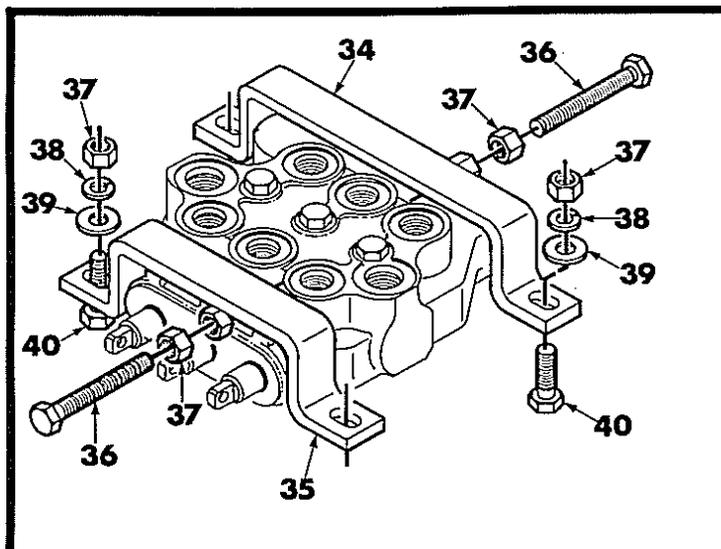
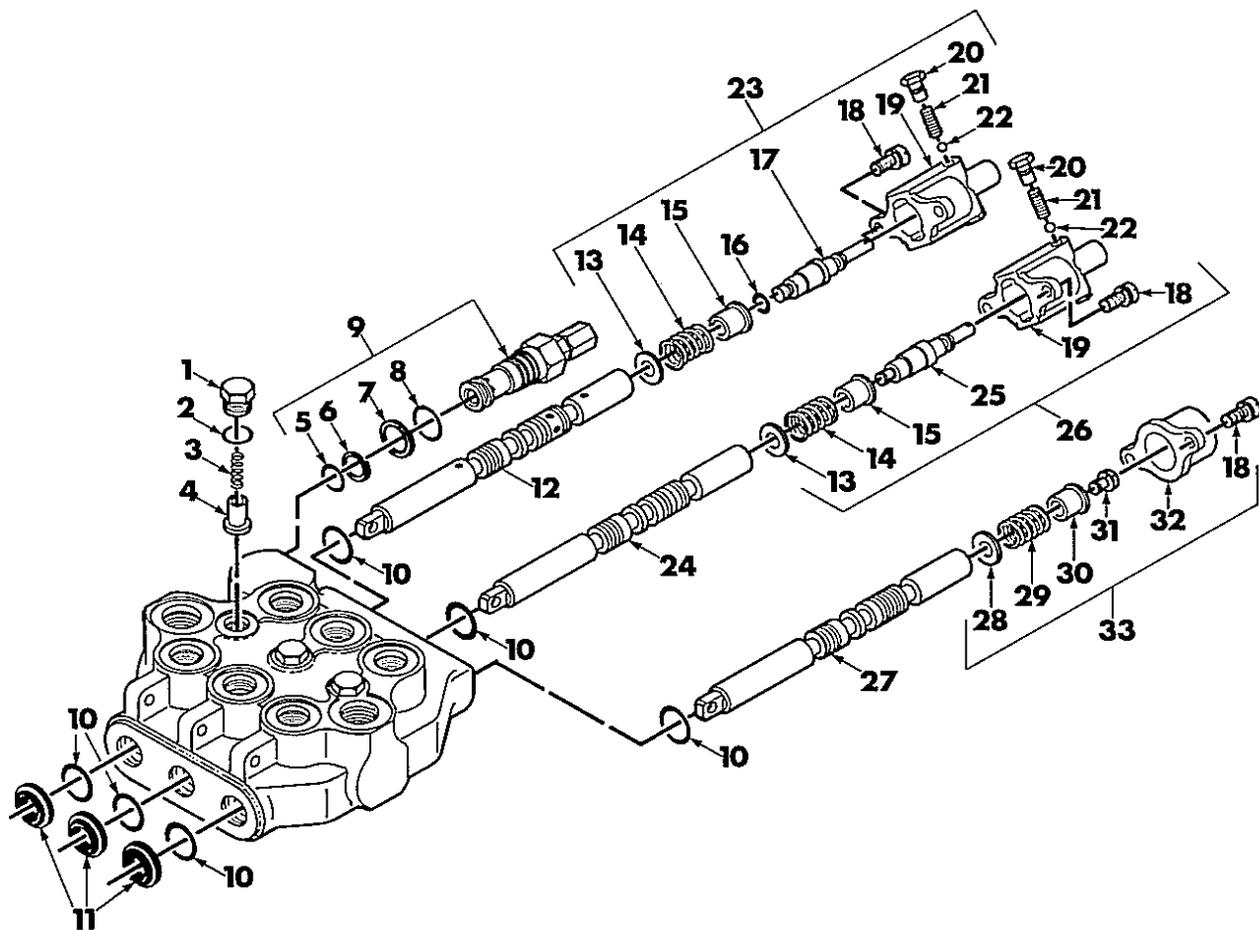
4.5

REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
	25045	Gear Pump Complete	1	
1	14938	Back Plate	1	
2	951078	Seal Kit	1	
3	25046	Body	1	
4	25047	Drive Gear Assembly	1	
5	25048	Idler Gear Assembly	1	
6	14939	Front Plate	1	
7	N.S.P.	Cap Screw, Torque 25-28 ft. lbs. (34-38 N.M.)	8	

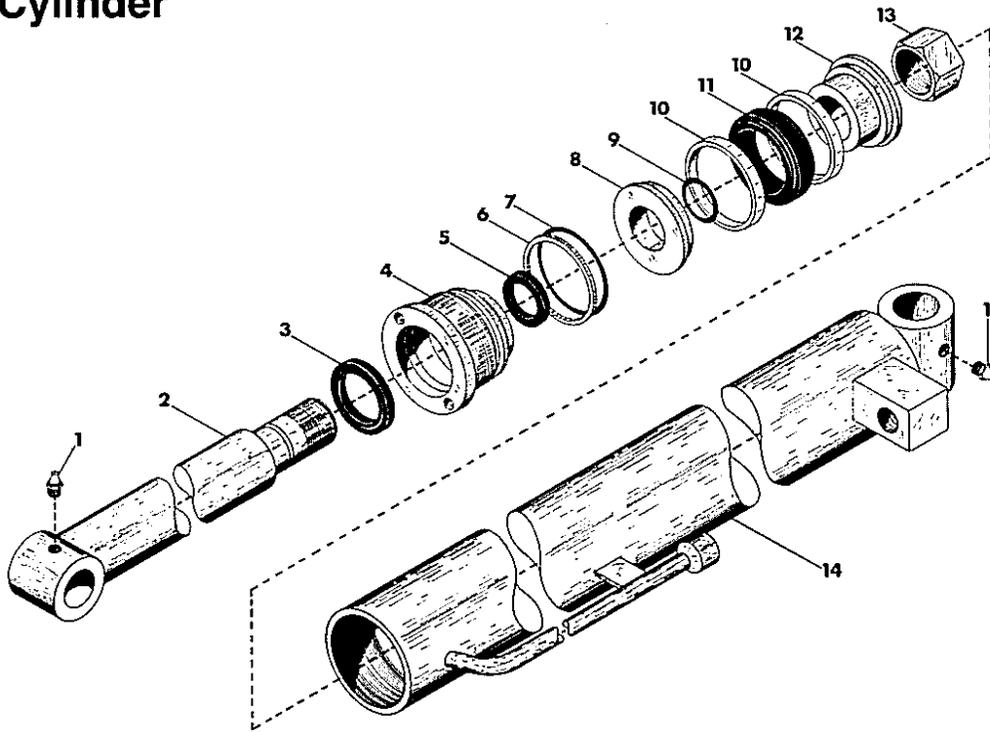
AUXILIARY GEAR PUMP — T133

REF.	PART NO.	DESCRIPTION	QUANTITY T-133	SERIAL NO.
	14944	Gear Pump Complete	1	
1	14938	Back Plate	1	
2	951078	Seal Kit	1	
3	14937	Body	1	
4	14941	Drive Gear Assembly	1	
5	14940	Idler Gear Assembly	1	
6	14939	Front Plate	1	
7	N.S.P.	Cap Screw, Torque 25-28 ft. lbs. (34-38 N.M.)	8	

4.6 CONTROL VALVE AND STABILIZER ASSEMBLY

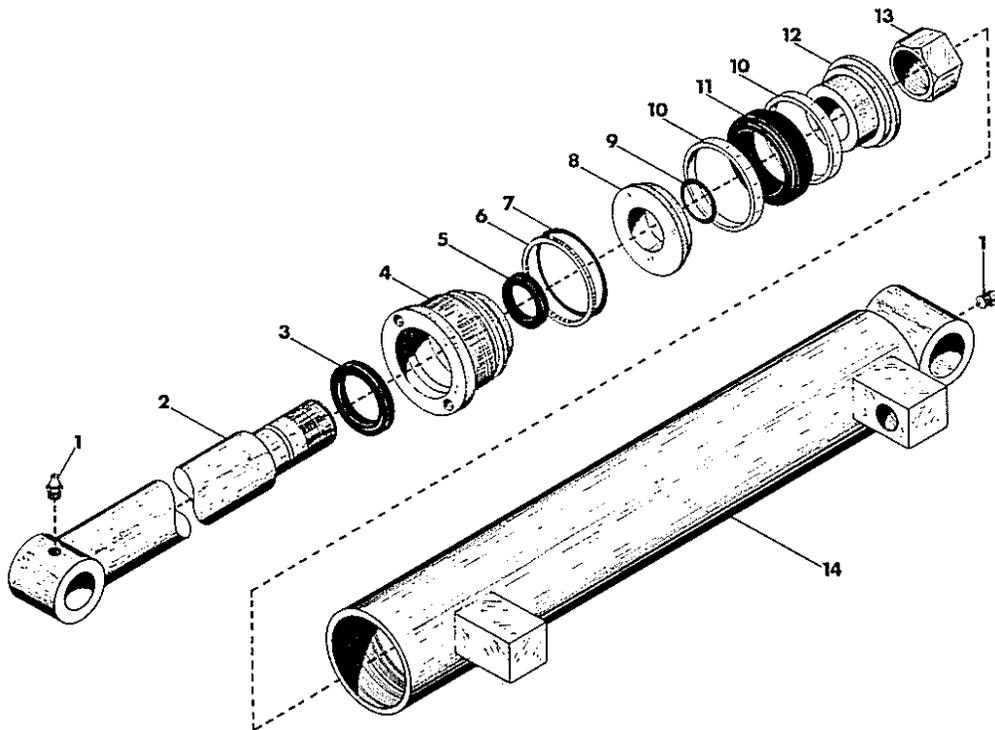


Lift Cylinder



NO. 1021

Tilt Cylinder



NO. 1022 & 1021

LIFT CYLINDER

4.7

REF.	PART NO.	DESCRIPTION	QUANTITY		SERIAL NO.
			T103	T133	
	22555	Lift Cylinder 2" I.D. x 27 1/8" x 1 1/4" Rod	1	1	
1	2010	Grease Fitting 1/8" NPT	2	2	
2	23533	Shaft	1	1	
3	See Item 15	Seal	1	1	
4	23534	End Cap	1	1	
5	See Item 15	Rod Seal	1	1	
6	See Item 15	Back-Up Washer	1	1	
7	See Item 15	'O' Ring	1	1	
8	23535	Piston Front Section	1	1	
9	See Item 15	'O' Ring	1	1	
10	See Item 15	Bearing	2	2	
11	See Item 15	Piston Seal	1	1	
12	23536	Piston Rear Section	1	1	
13	23530	Nut	1	1	
14	23538	Cylinder Body	1	1	
15	23539	Seal Kit, Complete	1	1	

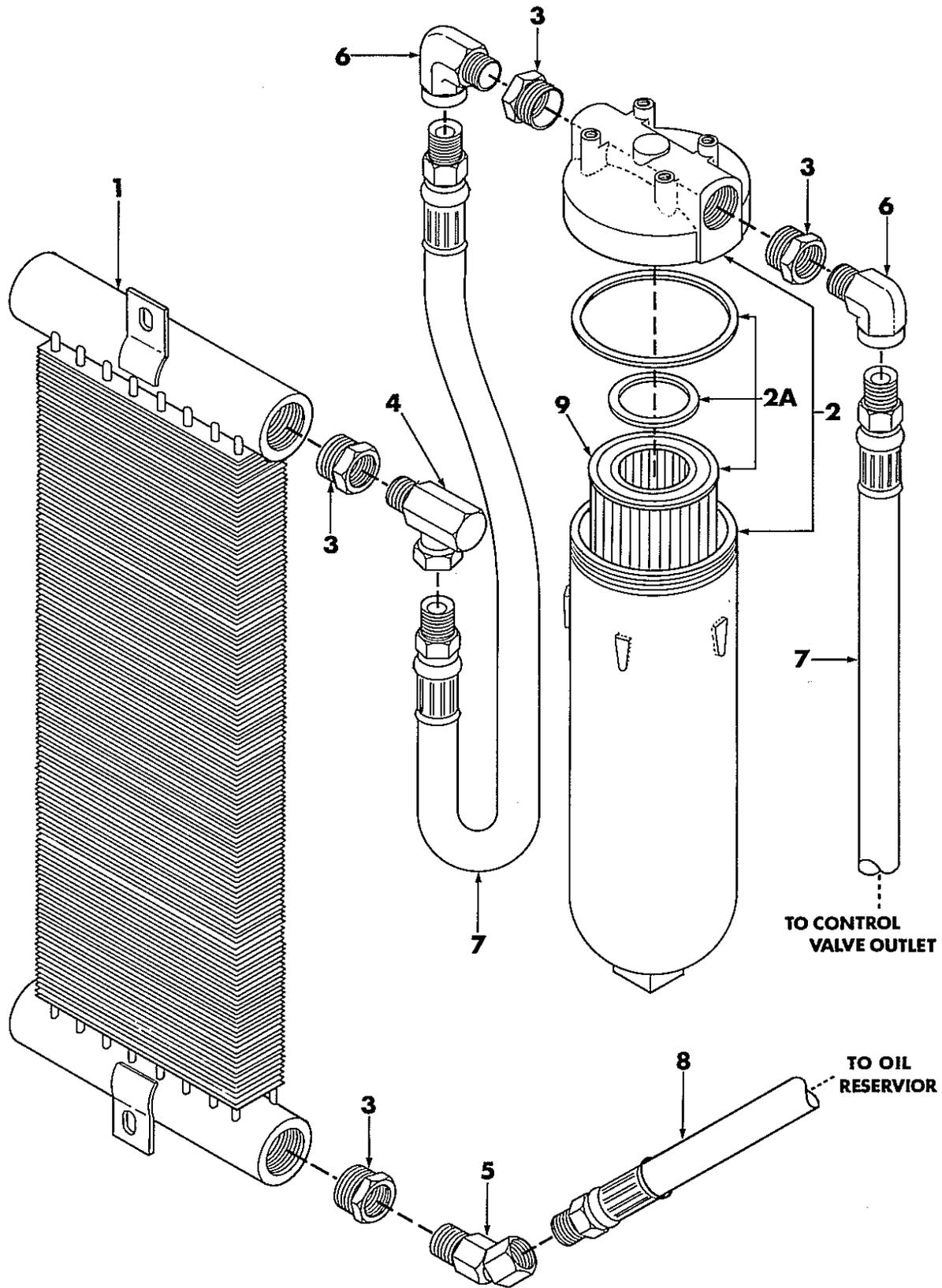
OPTIONAL LIFT CYLINDER — T133

REF.	PART NO.	DESCRIPTION	QUANTITY	SERIAL NO.
			T133	
	24379	Opt. Lift Cylinder, 2" I.D. x 27 1/8" x 1 1/2" Rod	1	
1	2010	Grease Fitting 1/8" NPT	2	
2	25051	Shaft	1	
3	See Item 15	Seal	1	
4	25052	End Cap	1	
5	See Item 15	Rod Seal	1	
6	See Item 15	Back-Up Washer	1	
7	See Item 15	'O' Ring	1	
8	23535	Piston Front Section	1	
9	See Item 15	'O' Ring	1	
10	See Item 15	Bearing	2	
11	See Item 15	Piston Seal	1	
12	23536	Piston Rear Section	1	
13	23530	Nut	1	
14	23538	Cylinder Body	1	
15	25055	Seal Kit, Complete	1	

TILT CYLINDER

REF.	PART NO.	DESCRIPTION	QUANTITY		SERIAL NO.
			T103	T133	
	22554	Tilt Cylinder 2 1/2" I.D. x 13 3/8" x 1 1/8" Rod	1	1	
1	2010	Grease Fitting 1/8" NPT	2	2	
2	23526	Shaft	1	1	
3	See Item 15	Seal	1	1	
4	23527	End Cap	1	1	
5	See Item 15	Rod Seal	1	1	
6	See Item 15	Back-Up Washer	1	1	
7	See Item 15	'O' Ring	1	1	
8	23528	Piston Front Section	1	1	
9	See Item 15	'O' Ring	1	1	
10	See Item 15	Bearing	2	2	
11	See Item 15	Piston Seal	1	1	
12	23529	Piston Rear Section	1	1	
13	23530	Nut	1	1	
14	23531	Cylinder Body	1	1	
15	23532	Seal Kit, Complete	1	1	

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OIL COOLER, FILTER AND FITTINGS — T103

4.8

REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
1	22957	Oil Cooler Assembly	1	
2	16027	Oil Filter Assembly — consists	1	
		of head, body, elements & seals		
2A	16028	Element — includes seals	1	
3	4569	Reducer, 1" NPT x 3/4" NPT	4	
4	6111	Elbow, 3/4" NPSM x 3/4" NPT x 90°	1	
5	23509	Elbow, 3/4" NPSM x 3/4" NPT x 45°	1	
6	1463	Elbow, Street 90° x 3/4" NPT	2	
7	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	2	
8	954632	Hyd. Hose 3/4" NPT x 28" L.	1	
9	14898	Element, Suction 100 Micron	2	

OIL COOLER, FILTER AND FITTINGS — T133

4.8

REF.	PART NO.	DESCRIPTION	QUANTITY T-133	SERIAL NO.
1	22957	Oil Cooler Assembly	1	
2	16027	Oil Filter Assembly — consists	1	
		of head, body, elements & seals		
2A	16028	Element — includes seals	1	
3	4569	Reducer, 1" NPT x 3/4" NPT	4	
4	6111	Elbow, 3/4" NPSM x 3/4" NPT x 90°	1	
5	23509	Elbow, 3/4" NPSM x 3/4" NPT x 45°	1	
6	1463	Elbow, Street 90° x 3/4" NPT	2	
7	954955	Hyd. Hose 3/4" NPT x 61 1/2" L.	2	
8	954632	Hyd. Hose 3/4" NPT x 28" L.	1	
9	14898	Element, Suction 100 Micron	2	

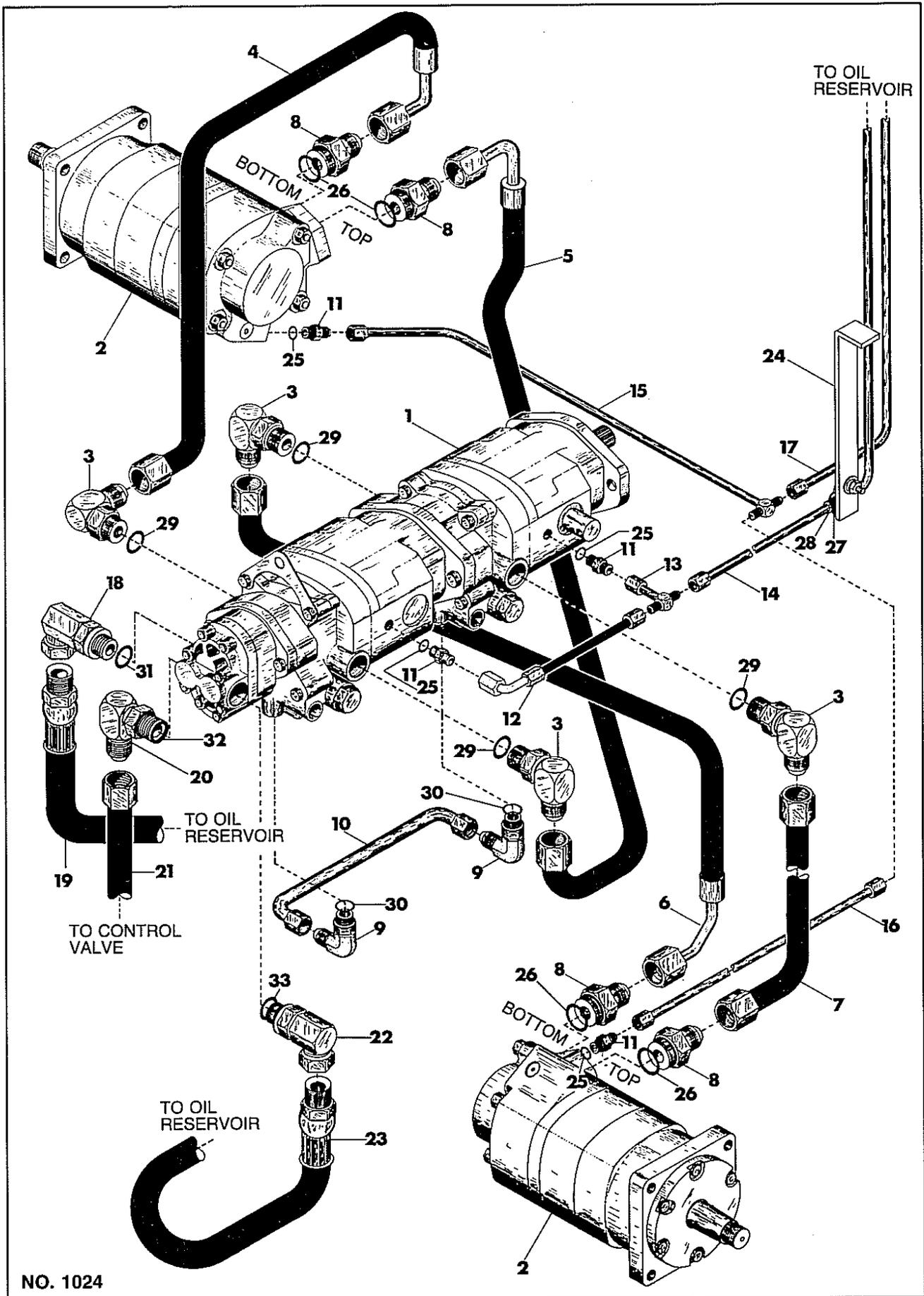
HYDROSTATIC DRIVE SYSTEM 5.

Hydrostatic Drive Circuit — T1035.1
Hydrostatic Drive Circuit — T133.....5.1.A
Front Hydrostatic Pump (with Charge Pump) — T103.....5.2
Front Hydrostatic Pump (with Charge Pump) — T133.....5.2.1
Rear Hydrostatic Pump — T1035.3
Rear Hydrostatic Pump — T1335.3.1
Torque Motor.....5.4

**HYDROSTATIC
DRIVE
SYSTEM**

5.1

HYDROSTATIC DRIVE CIRCUIT — T103

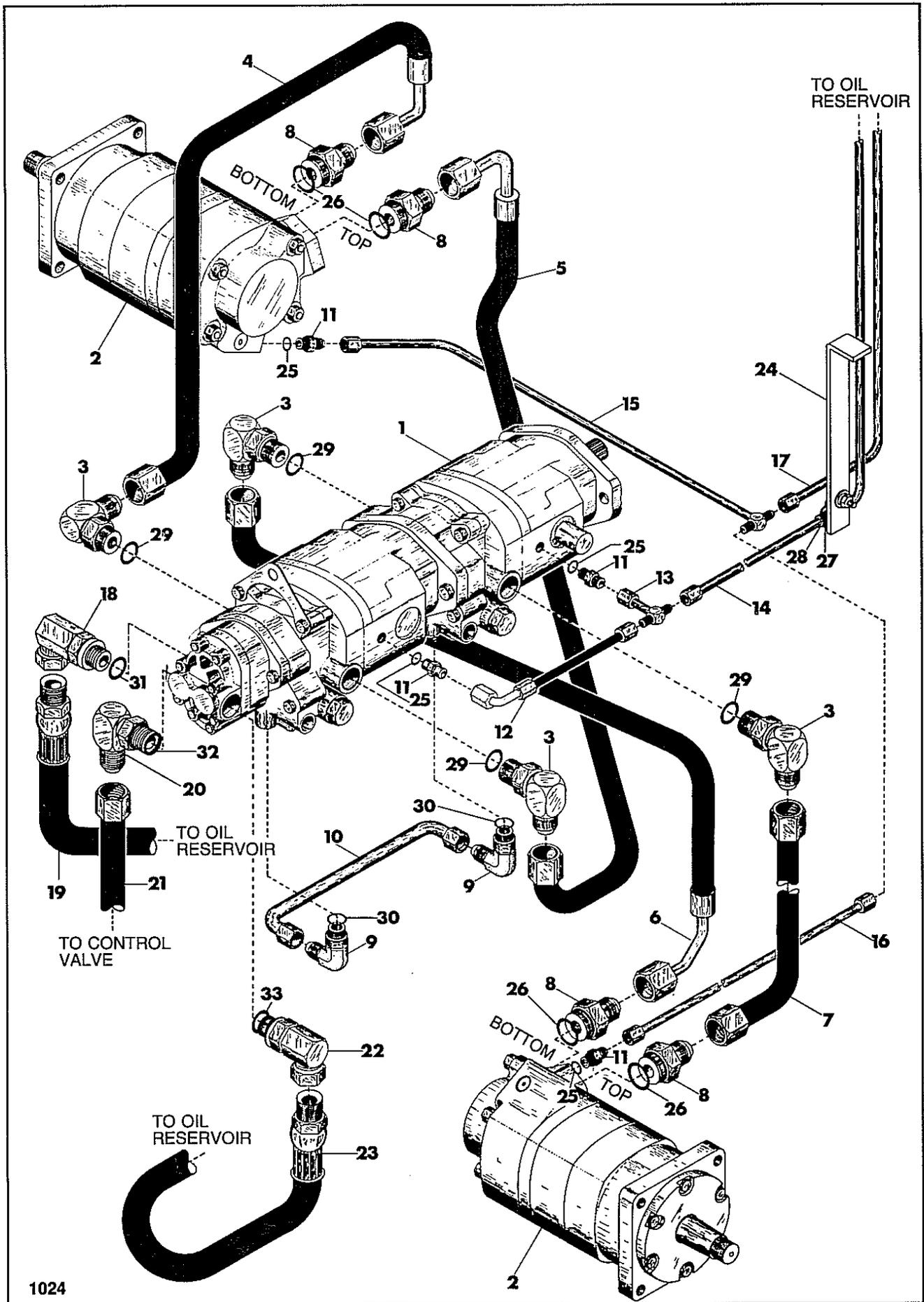


NO. 1024

JUNE 1, 1985

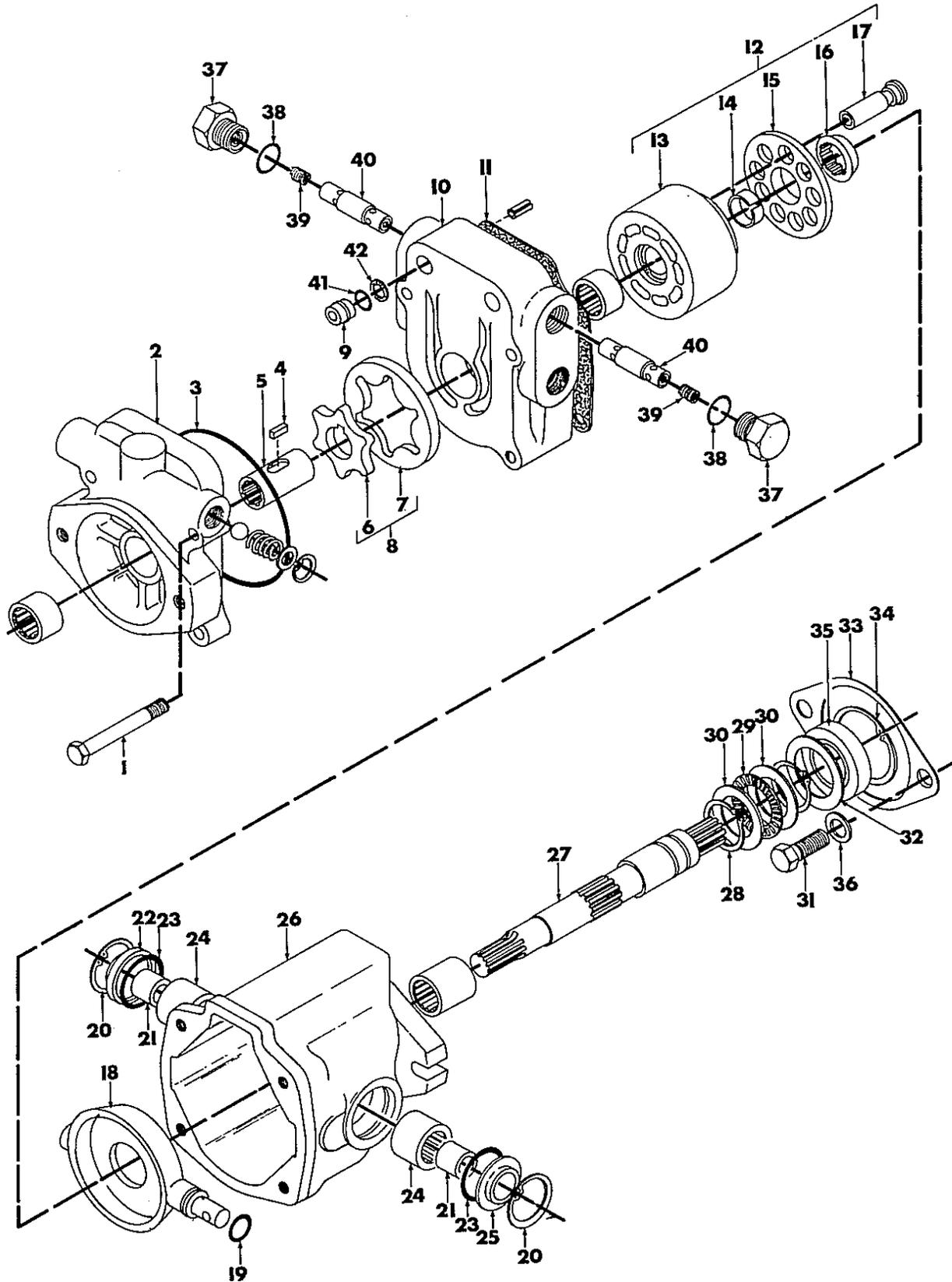
5.1.A

HYDROSTATIC DRIVE SYSTEM — T133



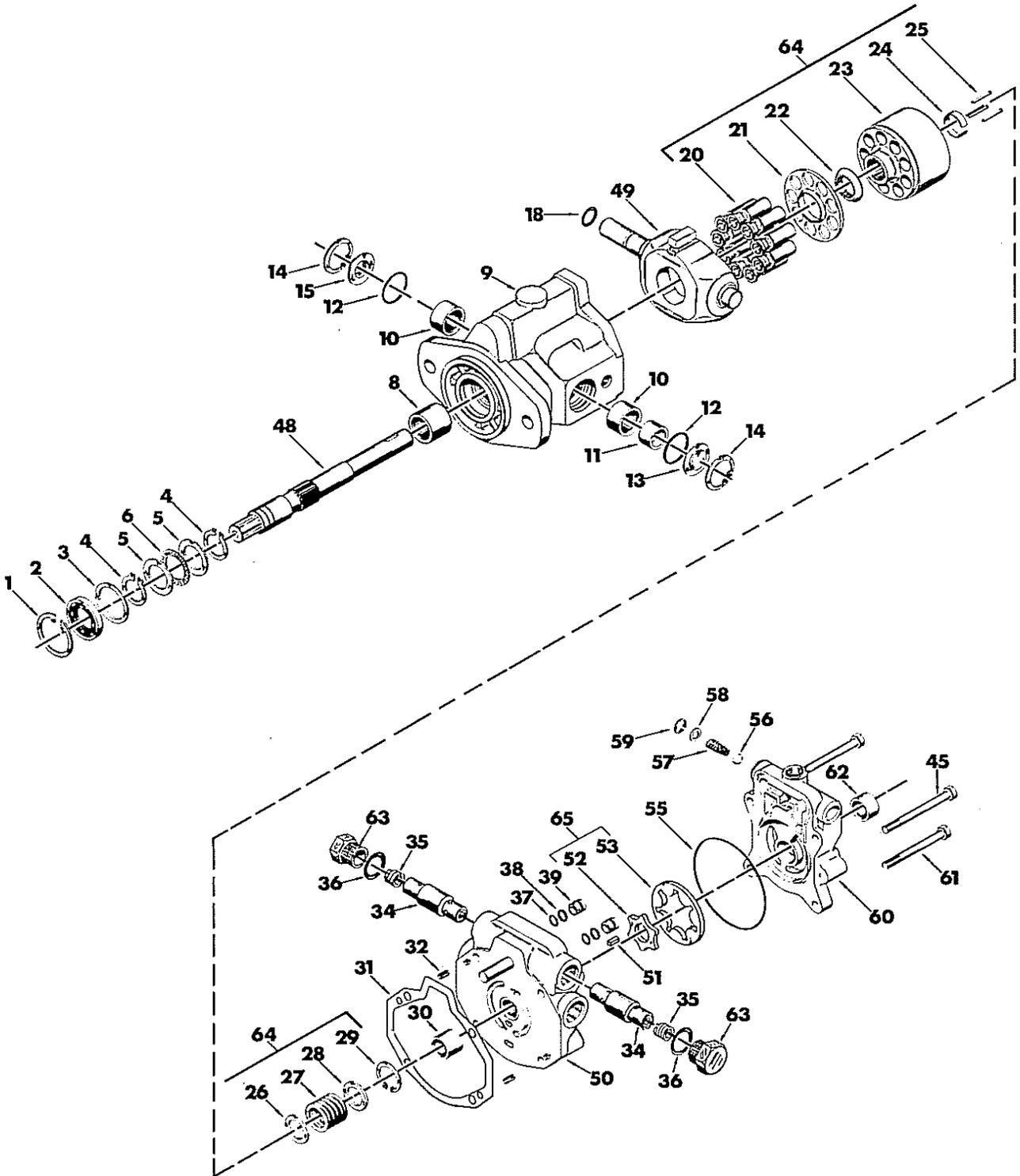
FRONT HYDROSTATIC PUMP (WITH CHARGE PUMP) — T103

5.2



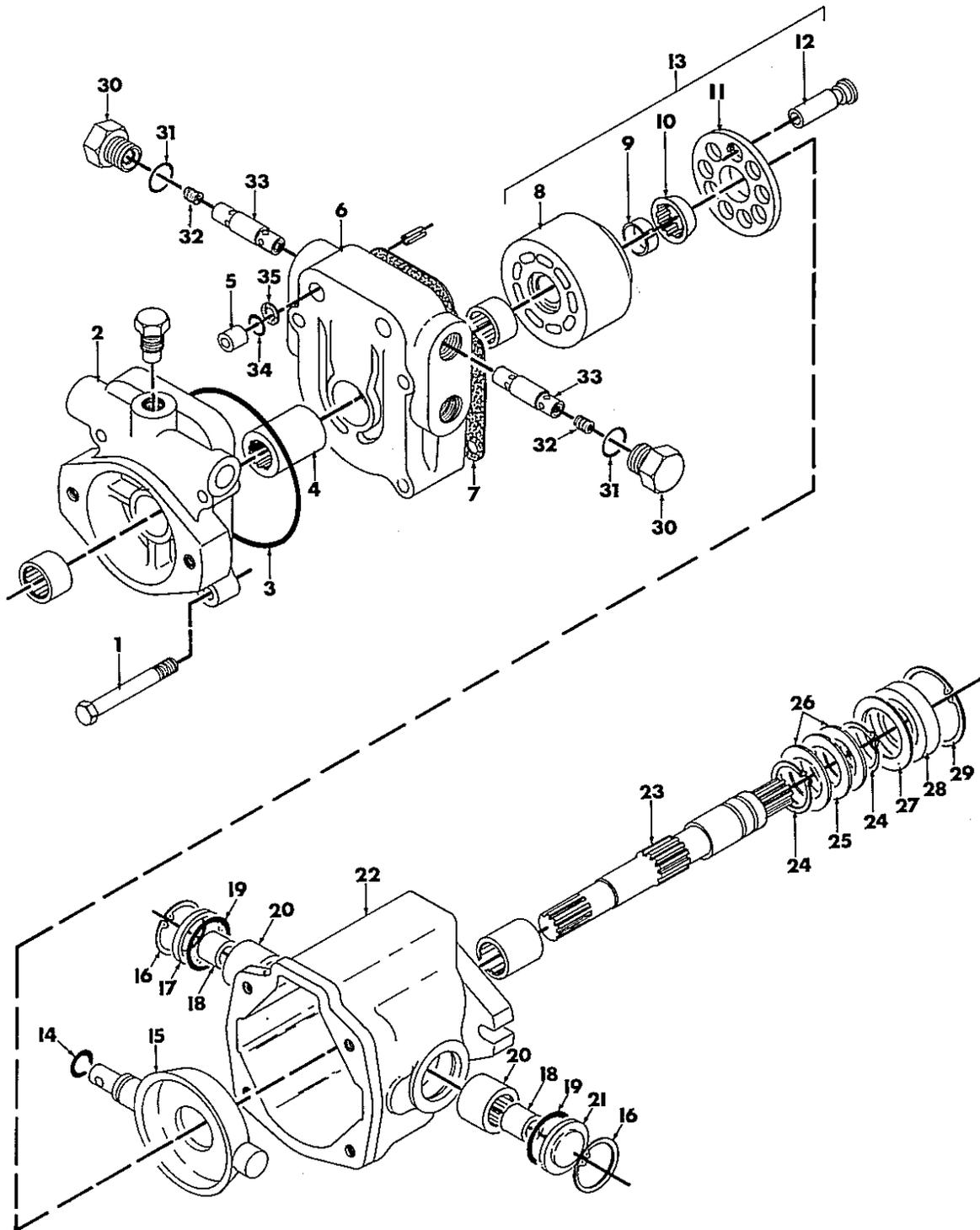
FRONT HYDROSTATIC PUMP (WITH CHARGE PUMP) — T133

5.2.1



5.3

REAR HYDROSTATIC PUMP — T103



REAR HYDROSTATIC PUMP — T103

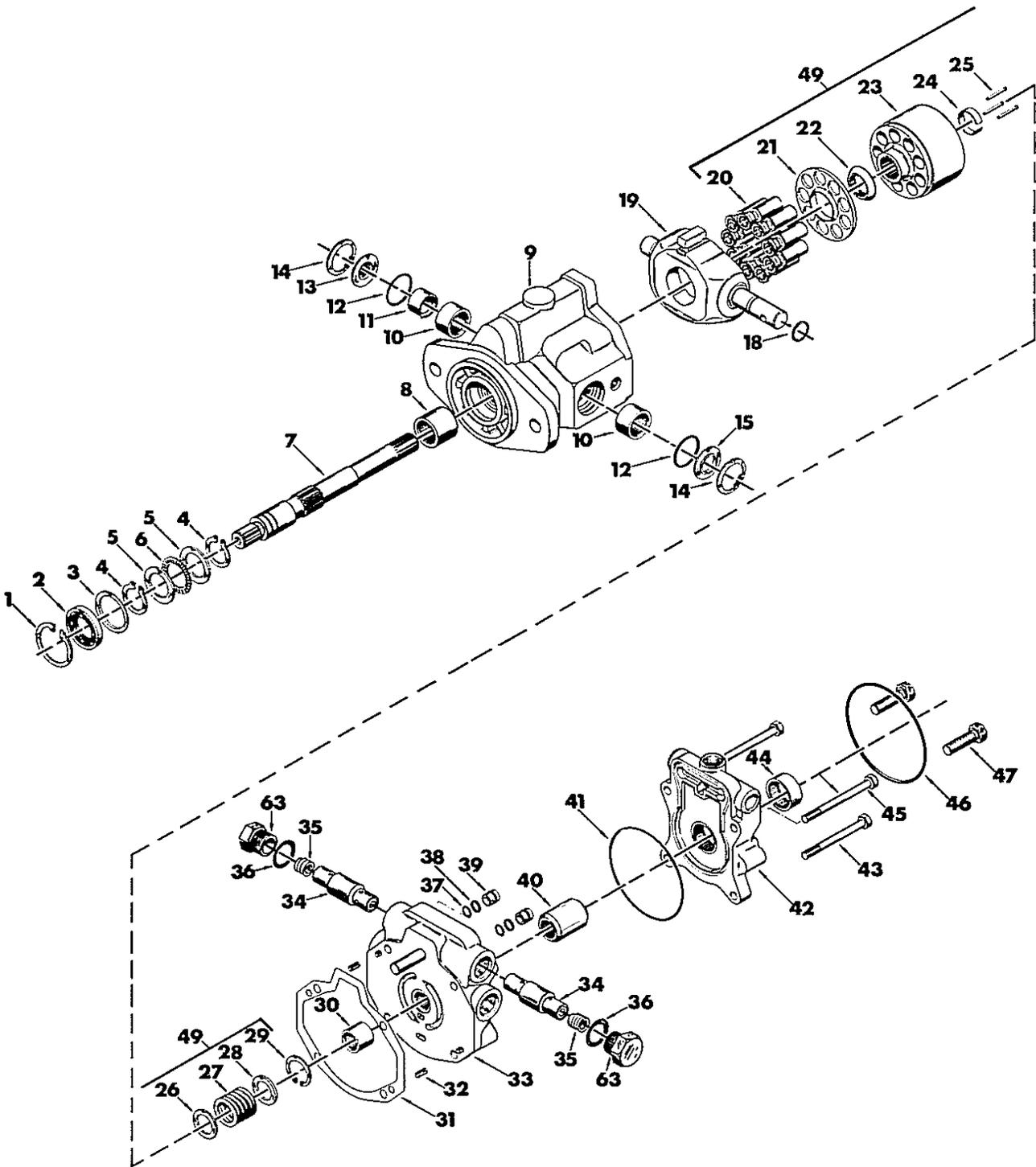
5.3

REF.	PART NO.	DESCRIPTION	QUANTITY T-103	SERIAL NO.
	25099	Complete Pump	1	
1	NSP	Bolt Torque 17-20 Ft. Lbs. (23-27 N.M.)	4	
2	951076	Pump Adaptor	1	
3	8793	'O' Ring 3/32" x 4 1/2" I.D. (incl. in Item 36)	1	
4	8850	Coupler	1	
5	8845	Check Valve	2	
6	25096	Backplate Ass'y.	1	
7	8789	Gasket (incl. in Item 36)	1	
8	NSP	Piston Block	1	
9	NSP	Pin Keeper	1	
10	NSP	Pivot	1	
11	NSP	Spider	1	
12	NSP	Piston	9	
13	19114	Rotating Group Kit	1	
14	8794	'O' Ring 1/16" x 5/8" I.D. (incl. in Item 36)	1	
15	8852	R.H. Camplate	1	
16	8796	Retaining Ring (incl. in Item 36)	2	
17	8848	Cover Sleeve	1	
18	8847	Inner Race	2	
19	8792	'O' Ring 3/32" x 1 15/16" I.D. (incl. in Item 36)	2	
20	8846	Bearing	2	
21	8849	Trunion Cover	1	
22	951074	Housing	1	
23	8851	Shaft	1	
24	8798	Retaining Ring (incl. in Item 36)	2	
25	8843	Thrust Bearing	1	
26	8844	Thrust Race	2	
27	NSP	Washer	1	
28	8799	Seal (incl. in Item 36)	1	
29	8797	Retaining Ring (incl. in Item 36)	1	
33	22638	Relief Valve Ass'y. — 3750 PSI (285.5 Bar)	1	
*36	25097	Seal Repair Kit (incl. 3, 7, 14, 16, 19, 24, 28, 29, 34, 35)		

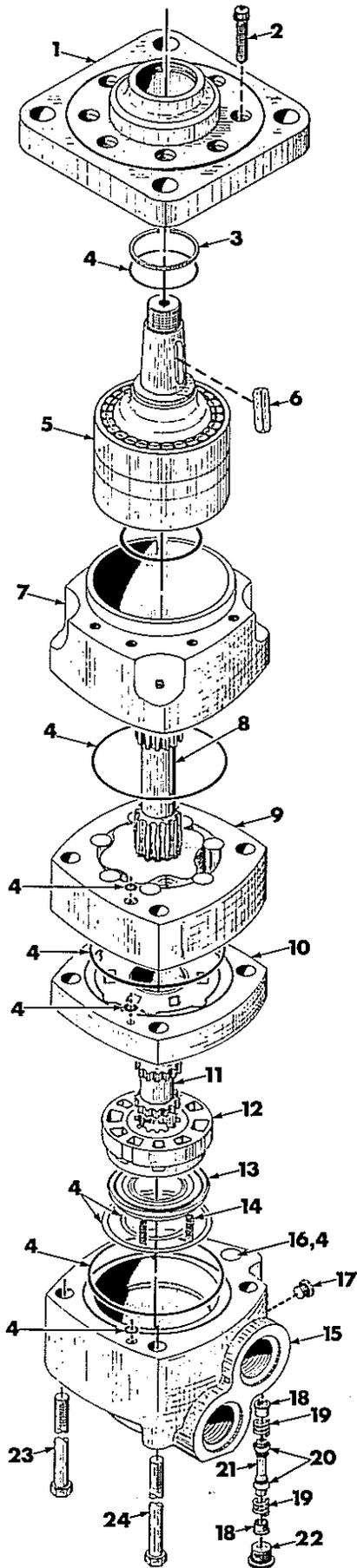
*Seal Kit Contains Seals to Repair both 25099 & 25098 pumps

5.3.1

REAR HYDROSTATIC PUMP — T133

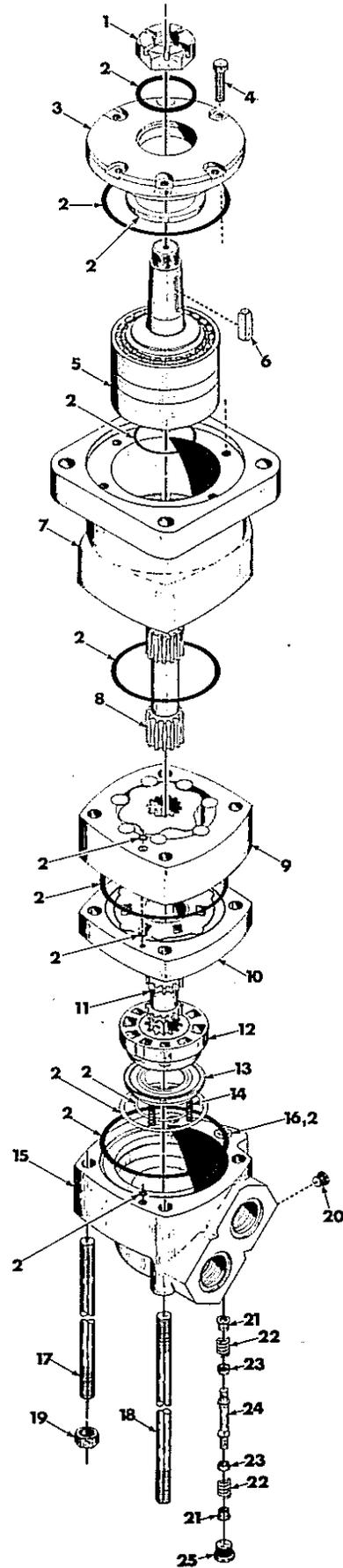


T103



1230

T133



1025-R

TORQUE MOTOR — T103

5.4

REF.	PART NO.	DESCRIPTION	QUANTITY T103	SERIAL NO.
	24441	005 Series Torque Motor Ass'y.	1	LC000101 — LC000199
	26823	006 Series Torque Motor Ass'y.	1	LC000200 — Onward
1	24981	Front Retainer (005 Series)	1	
1	25344	Front Retainer (006 Series)	1	
2	24982	Cap Screw	8	
3	24983	Back-up Washer (005 Series only)	1	
4	24984	Seal Kit	1	
5	24985	Shaft Sub Assembly (005 Series)	1	
6	25345	Shaft Sub Assembly (006 Series)	1	
6	24986	Key	1	
7	24987	Bearing Housing	1	
8	24988	Main Drive (005 Series)	1	
8	25347	Main Drive (006 Series)	1	
9	24989	Geroler Sub Assembly	1	
10	24990	Valve Plate	1	
11	24991	Valve Drive	1	
12	24992	Valve	1	
13	24993	Balancing Ring Sub Assembly	1	
14	22109	Compression Spring	2	
15	24994	Valve Housing	1	
16	24995	Plug	1	
17	22110	Plug Sub Assembly	1	
18	22111	Dash Pot Sleeve	2	
19	22115	Spring	2	
20	22119	Poppet	2	
21	22120	Piston	1	
22	22121	Plug Sub Assembly	1	
23	24996	Bolt	3	
24	24997	Bolt	1	

NOTE: T103 Front Retainer Seal arrangement for 005 Series Motor as illustrated.
006 Series Motor is different than shown.

TORQUE MOTOR — T133

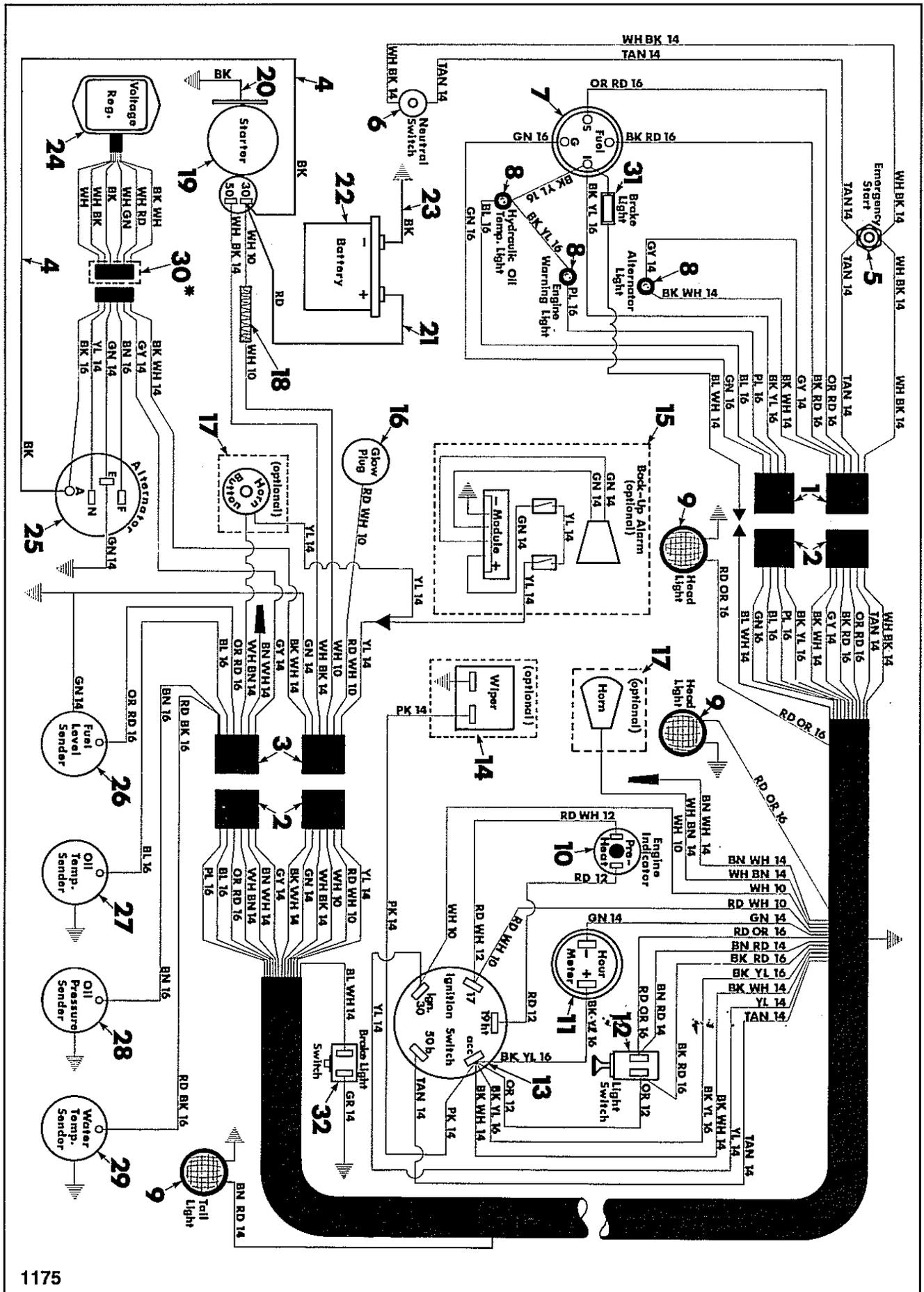
REF.	PART NO.	DESCRIPTION	QUANTITY T133	SERIAL NO.
	22581	Hydraulic Torque Motor Assembly	1	
1	22071	Nut, Hex (Slotted)	1	
2	22117	Seal Kit	1	
3	22072	Retainer, Front	1	
4	22073	Bolt, Retainer	6	
5	22074	Shaft, Sub-Assembly	1	
6	22075	Key	1	
7	22087	Housing, Bearing	1	
8	22088	Drive, Main	1	
9	22090	Geroler, Sub-Assembly	1	
10	22105	Plate, Valve	1	
11	22106	Drive, Valve	1	
12	22107	Valve	1	
13	22108	Balancing Ring Sub-Assembly	1	
14	22109	Spring, Compression	3	
15	22112	Housing, Valve	1	
16	22089	Plug	1	
17	22113	Stud	2	
18	22114	Stud	2	
19	22116	Nut, Hex	4	
20	22110	Plug, Sub-Assembly	1	
21	22111	Sleeve, Dash Pot	2	
22	22115	Spring	2	
23	22119	Poppet	2	
24	22120	Piston	1	
25	22121	Plug, Sub-Assembly	1	

JUNE 1, 1985

ELECTRICAL SYSTEM 6.

Electrical System — T103 and T1336.1

**ELECTRICAL
SYSTEM**

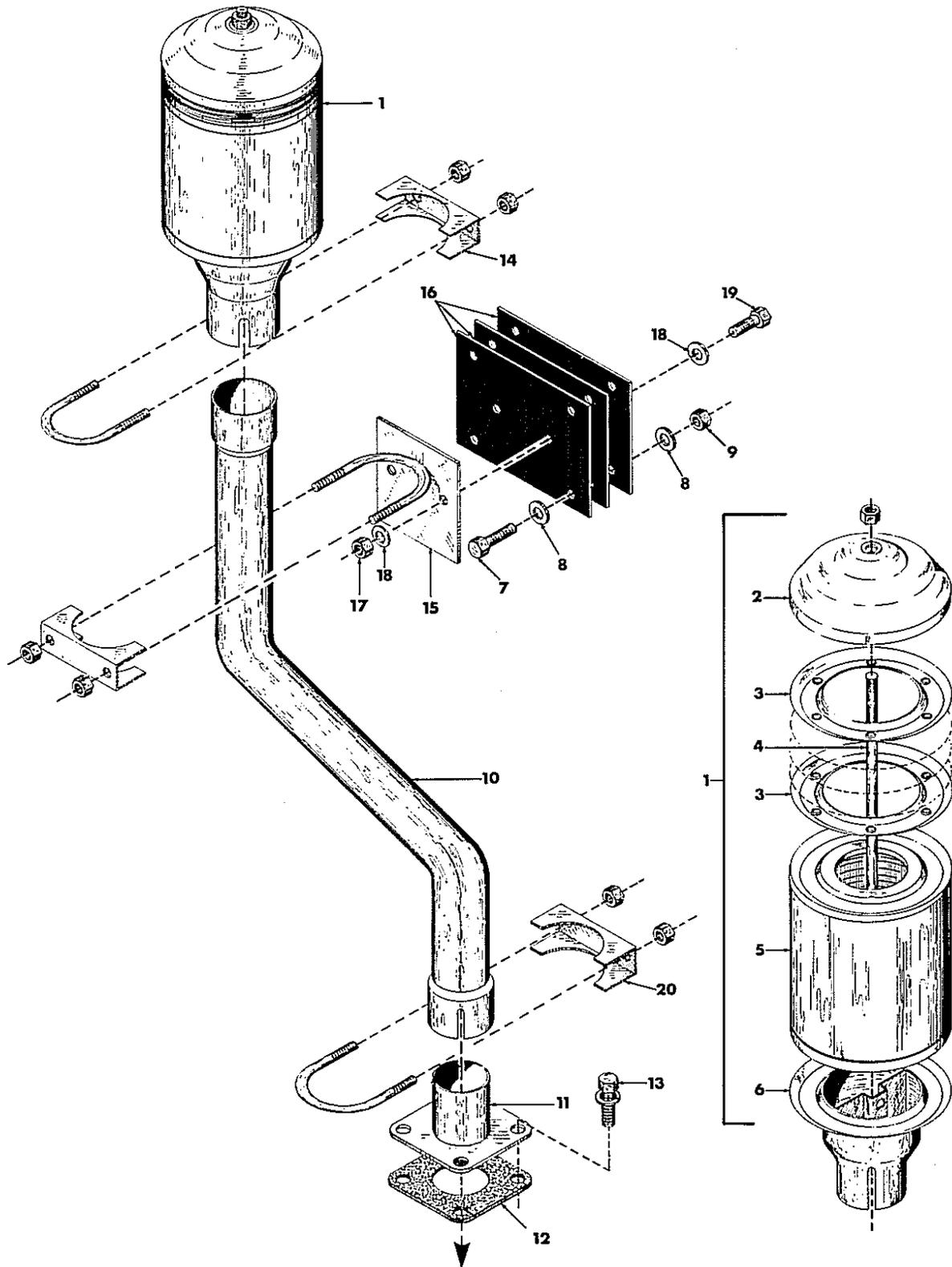


ENGINE EQUIPMENT 7.

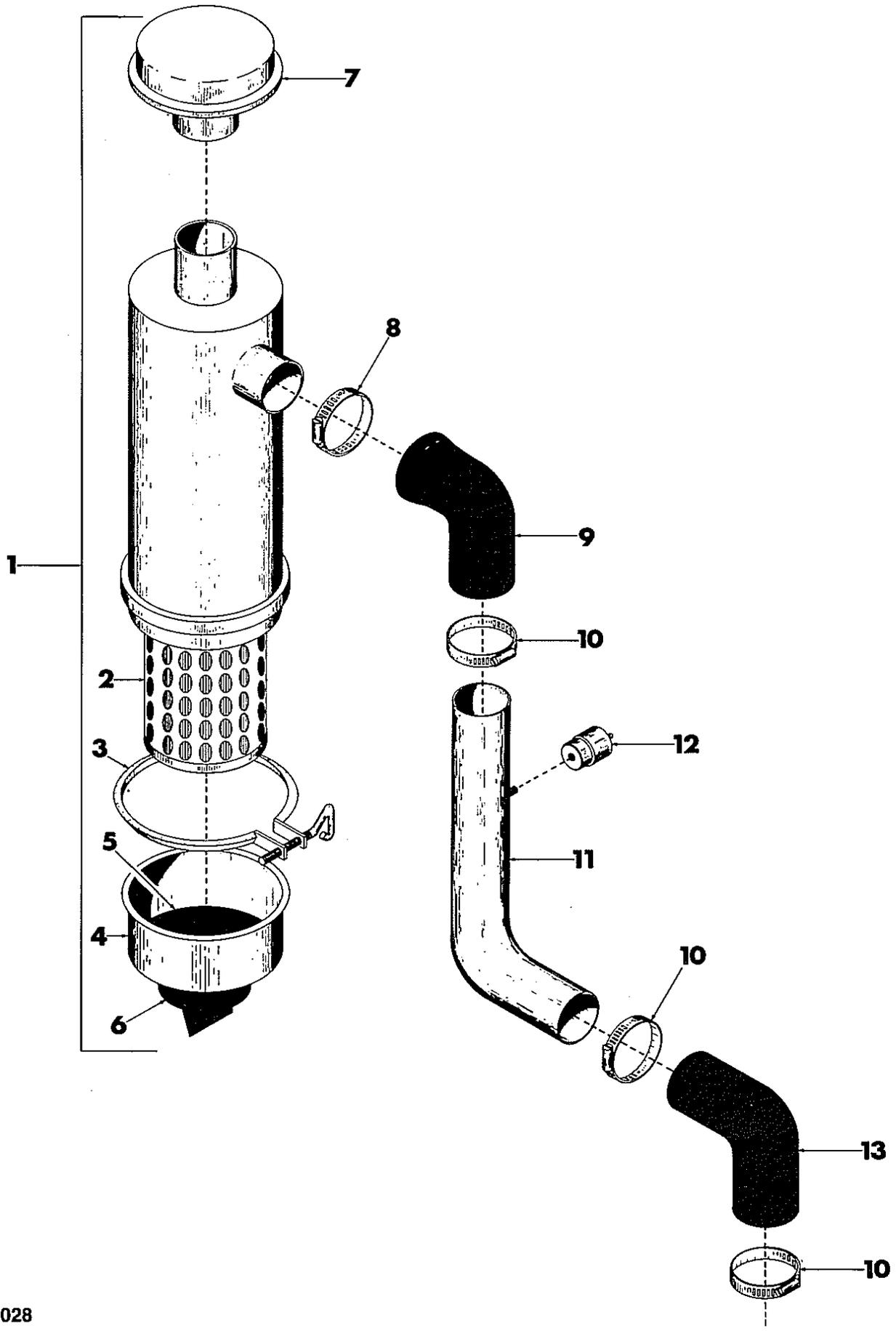
Exhaust System7.1
Air Cleaner7.2
Universal Joint.....7.3

**ENGINE
EQUIPMENT**

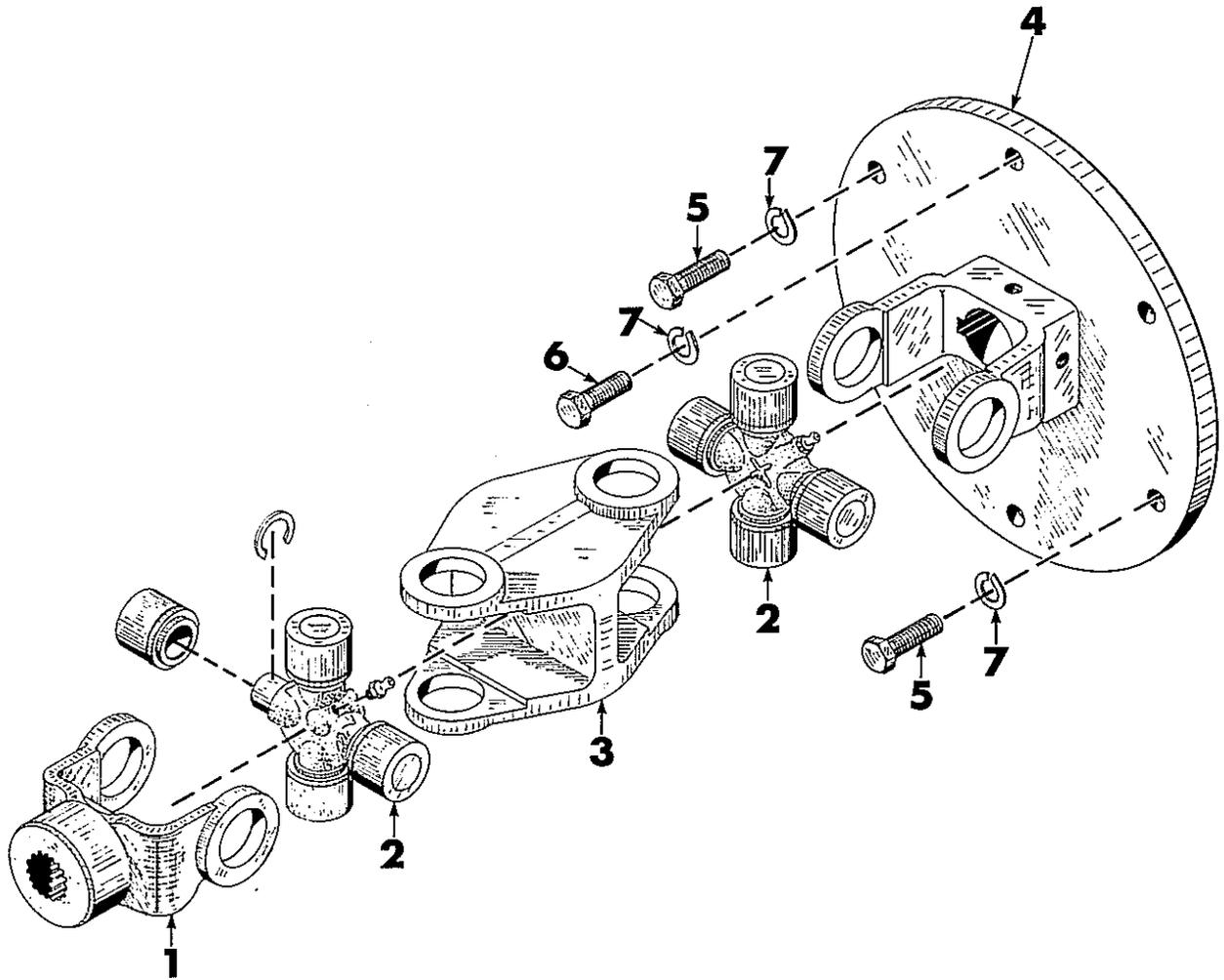
EXHAUST SYSTEM



AIR CLEANER



UNIVERSAL JOINT



NUMERICAL INDEX

PART NO.	SECTION	PART NO.	SECTION	PART NO.	SECTION
26188	3.1	954955	4.2, 4.2A, 4.3, 4.3A, 4.4, 4.8	956191	5.1, 5.1A
26191	1.5	954956	4.2	956192	2.2, 2.5
26231	6.1	954957	4.3, 4.3A	956201	4.2A
26236	5.1, 5.1A	954958	4.3, 4.3A	956237	2.2
26464	5.1, 5.1A	954959	4.4	956257	2.2
26505	2.1	954963	1.2	956262	4.2, 4.2A, 4.3, 4.3A, 4.4, 4.6
26566	1.5	955004	2.5	956291	1.5
26598	1.5	955015	2.1	956295	1.5
26629	1.2	955016	2.1	956349	2.5
26650	5.3.1	955025	1.4	956361	5.1A
26656	4.1, 6.1	955034	1.5	956362	4.2, 4.2A, 4.3, 4.3A, 4.4, 4.6
26664	1.2	955064	1.4	956364	1.4
26665	1.2	955241	2.1, 2.5	956464	1.5
26666	1.2	955335	4.1, 5.1A	956465	1.5
26676	1.2	955363	1.5, 4.1	956519	1.5
26677	1.2	955364	3.2	956766	1.5
26823	4.5	955366	1.5		
951074	5.2, 5.3	955374	3.2		
951076	5.3	955376	2.1		
951078	4.5	955379	7.3		
952826	5.2.1, 5.3.1	955382	3.2		
953820	1.1	955383	3.2		
953823	1.1	955438	1.2		
954396	7.1	955493	2.4		
954425	1.2	955529	2.3		
954442	7.2	955539	2.4		
954443	7.2	955544	2.4		
954615	1.5	955545	2.4		
954621	3.2	955565	2.4		
954622	3.2	955790	2.5		
954623	3.2	955791	2.5		
954624	3.1	955798	2.4		
954627	1.1	955903	2.3		
954628	1.5, 4.1	955904	2.5		
954632	4.1, 4.8	955905	2.5		
954704	7.1	955909	2.5		
954707	2.1	955914	2.5		
954709	2.1	955917	2.2		
954710	2.3	955933	2.2		
954714	1.3	955935	2.2		
954715	1.3	955946	1.4		
954716	1.3	955951	2.4		
954717	1.3	956021	2.5		
954722	2.1	956065	4.6		
954734	2.1	956066	4.6		
954771	1.2	956075	4.3		
954772	1.2	956076	4.2		
954785	3.2	956137	2.2		
954895	7.3	956138	2.2		
954897	2.3	956139	2.2		
954902	2.4	956140	2.2		
954954	4.1, 5.1, 5.1A	956164	2.5		

